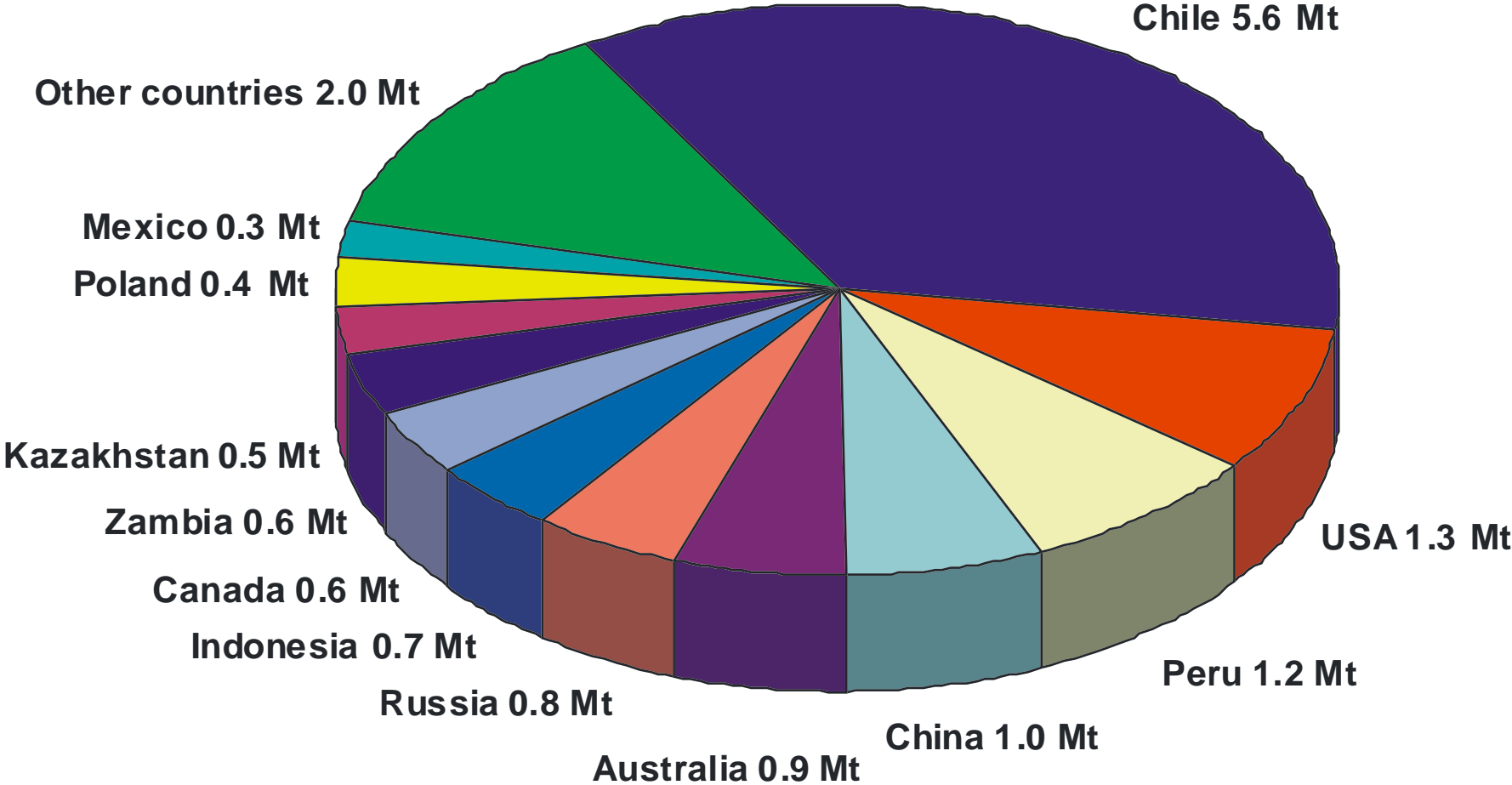


COPPER WORLD MINE PRODUCTION 2008 (15.7 Mt)



Copper (USD/lb)

15 YEARS (Thursday, June 17, 1993 - Tuesday, June 17, 2008)

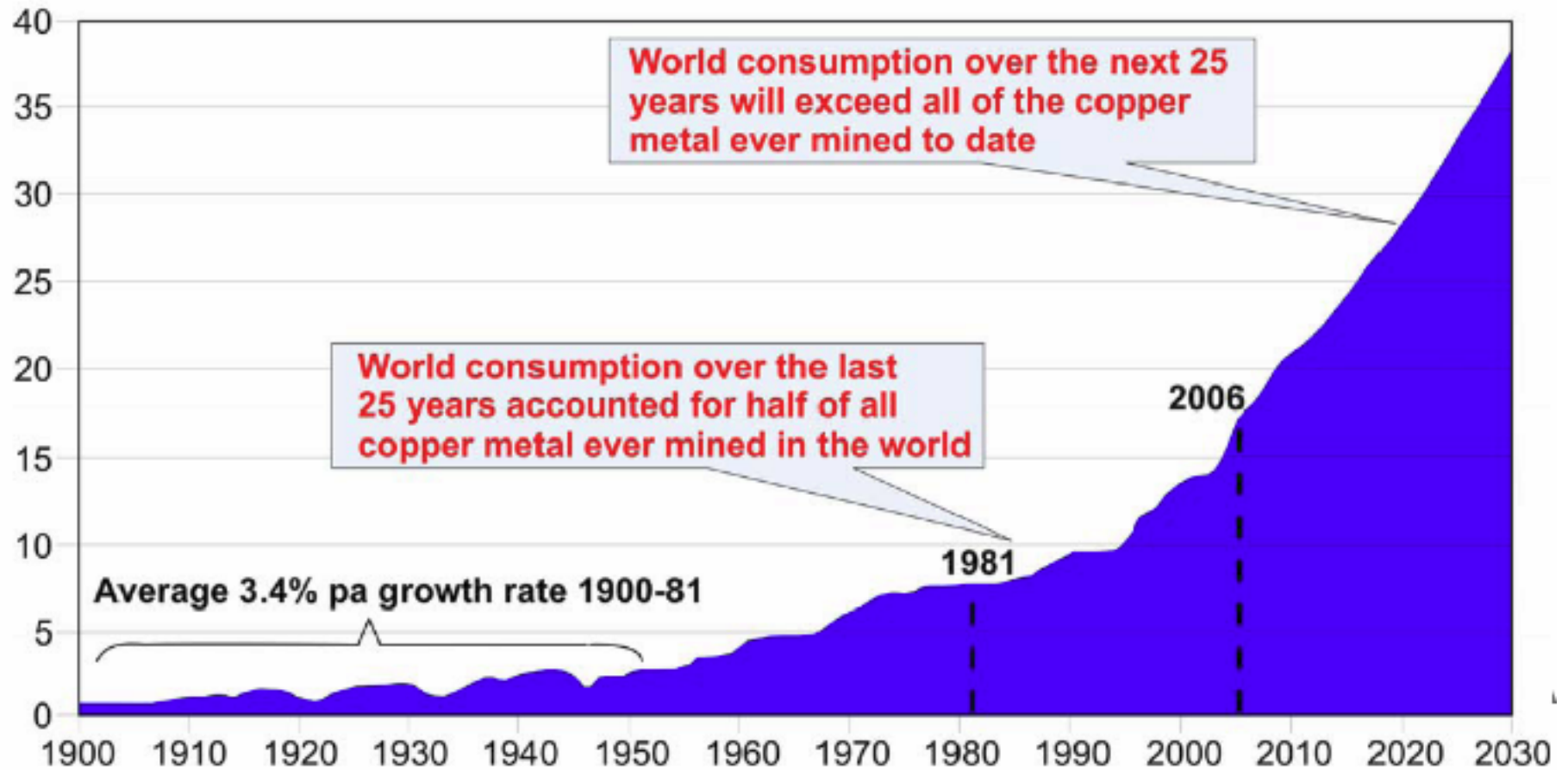


InfoMine.com

5 Year Copper Spot



World copper mine production (Mtpa Cu metal)



RTZ projection



Bisbee, Arizona (Jan 1973)



Great Salt Lake, Utah



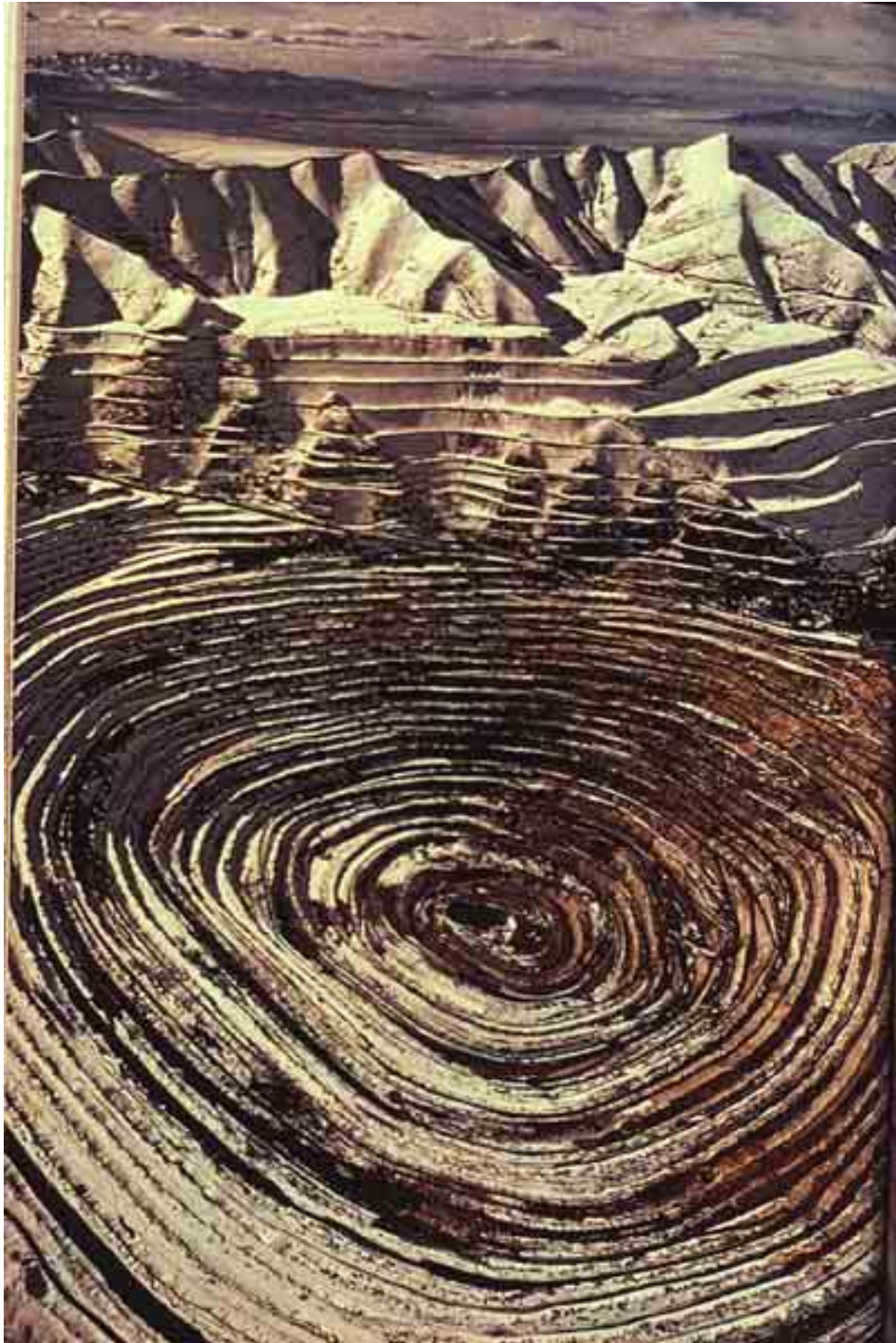
Great Salt Lake



Bingham, Utah



Bingham (Aug 1993)



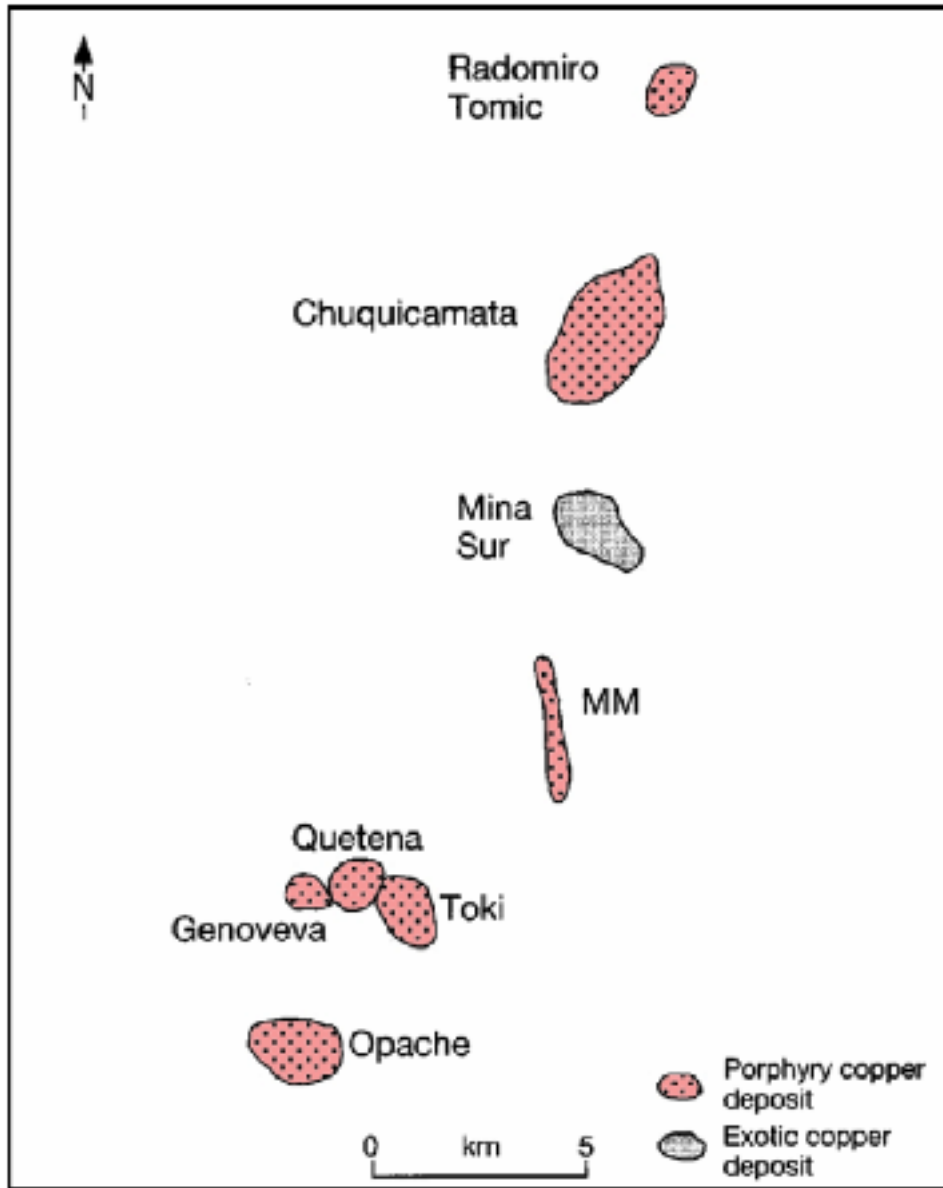
Bingham, Utah

Bingham-Gesamtprod.
+ Reserven: 22 Mio t Cu,
560.000 t Mo, 1.000 t Au
(Bache, 1982:50)

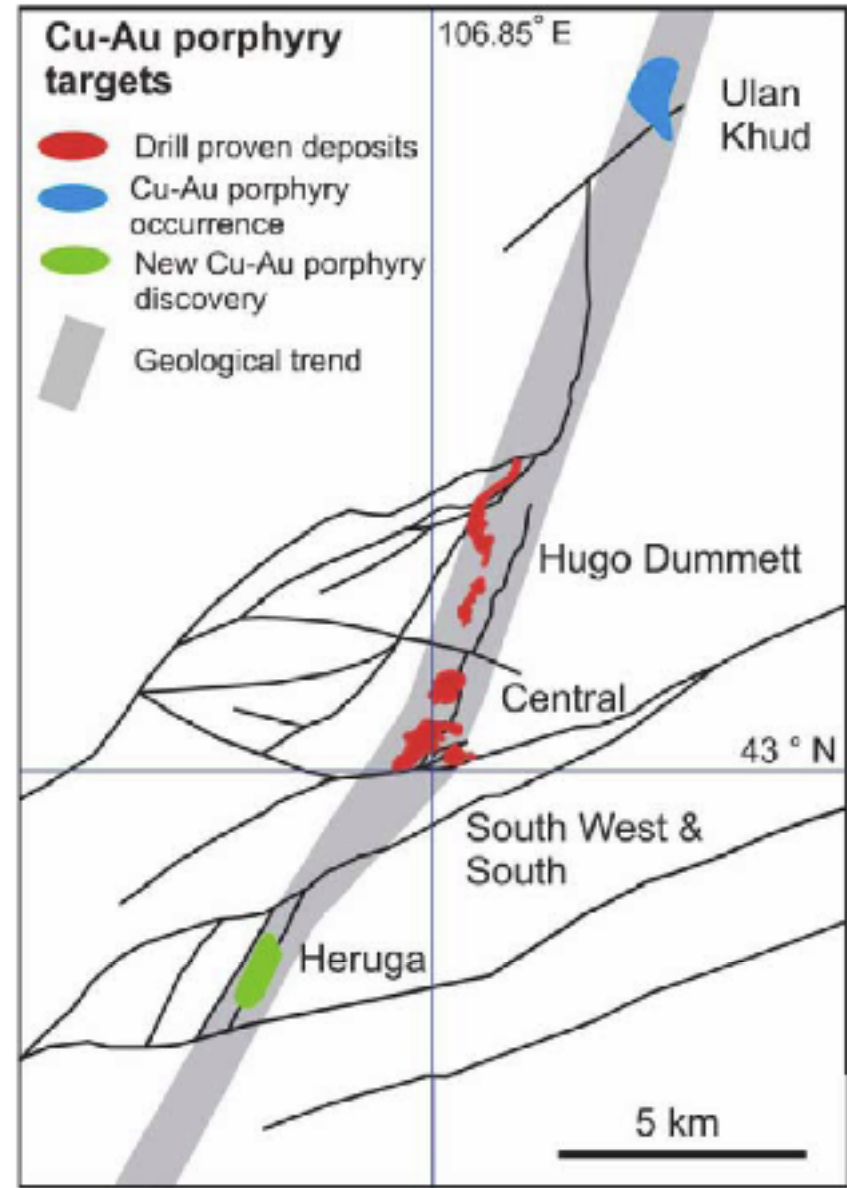
Wert in 2008:
Cu: 132 Mrd USD
Au: 25 Mrd USD
Mo: 33 Mrd USD



Kounrad, Kazakhstan



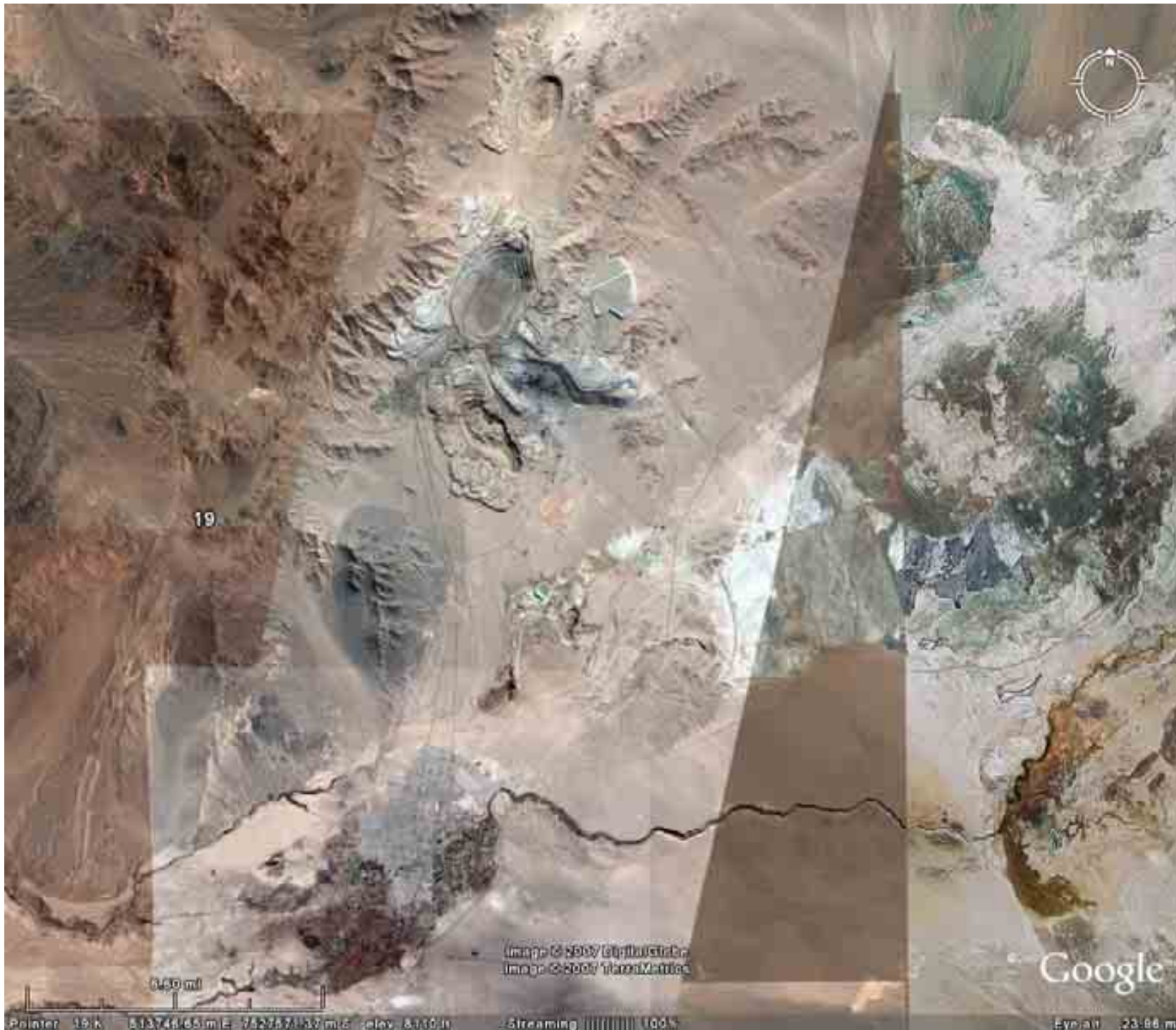
Chuquicamata ore cluster, Chile



Oyu Tolgoi ore cluster, Mongolia



Chuquicamata, Atacama desert, Chile



**Radomiro
Tomic**

Chuqui

MM

Calama



**Chuqui-
camata,
Chile**

**350.000 t
ore at
1 % Cu=
~3.500 t
Cu/day**





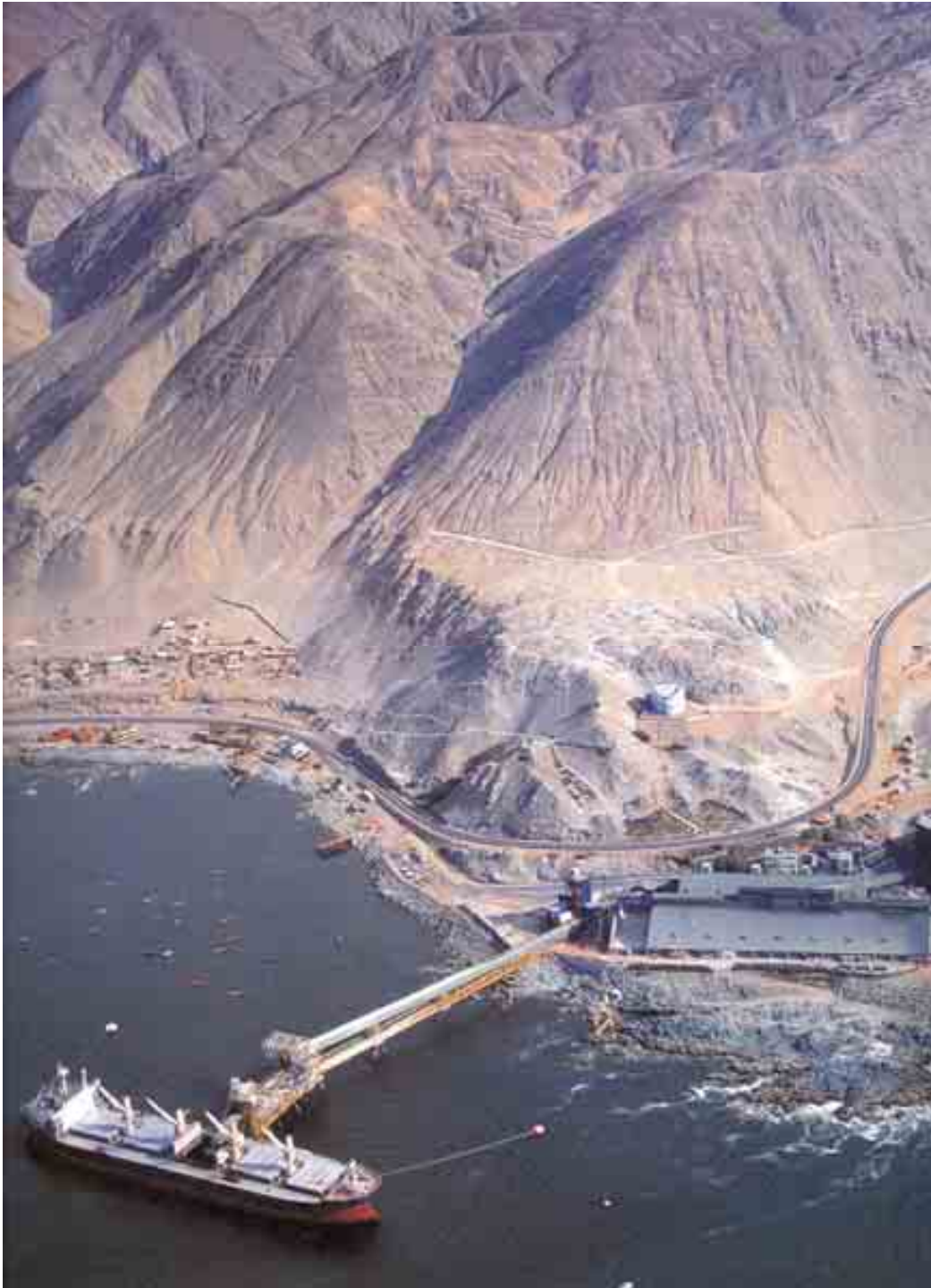
**Radomiro
Tomic,
Chile**



Escondida, Chile



**Escondida: world's largest copper producer (1Mt Cu/year)
2 Gt @ 1.2 % Cu (sulfide), 300 Mt @ 0.71 % Cu (oxide)**



**Hafen
Escondida, Chile**



Collahuasi project, Chile (1.76 billion USD investment): 3 Gt @ 0.82 % Cu



Collahuasi, Chile

Quebrada Blanca, Chile







Panguna (Papua New Guinea)

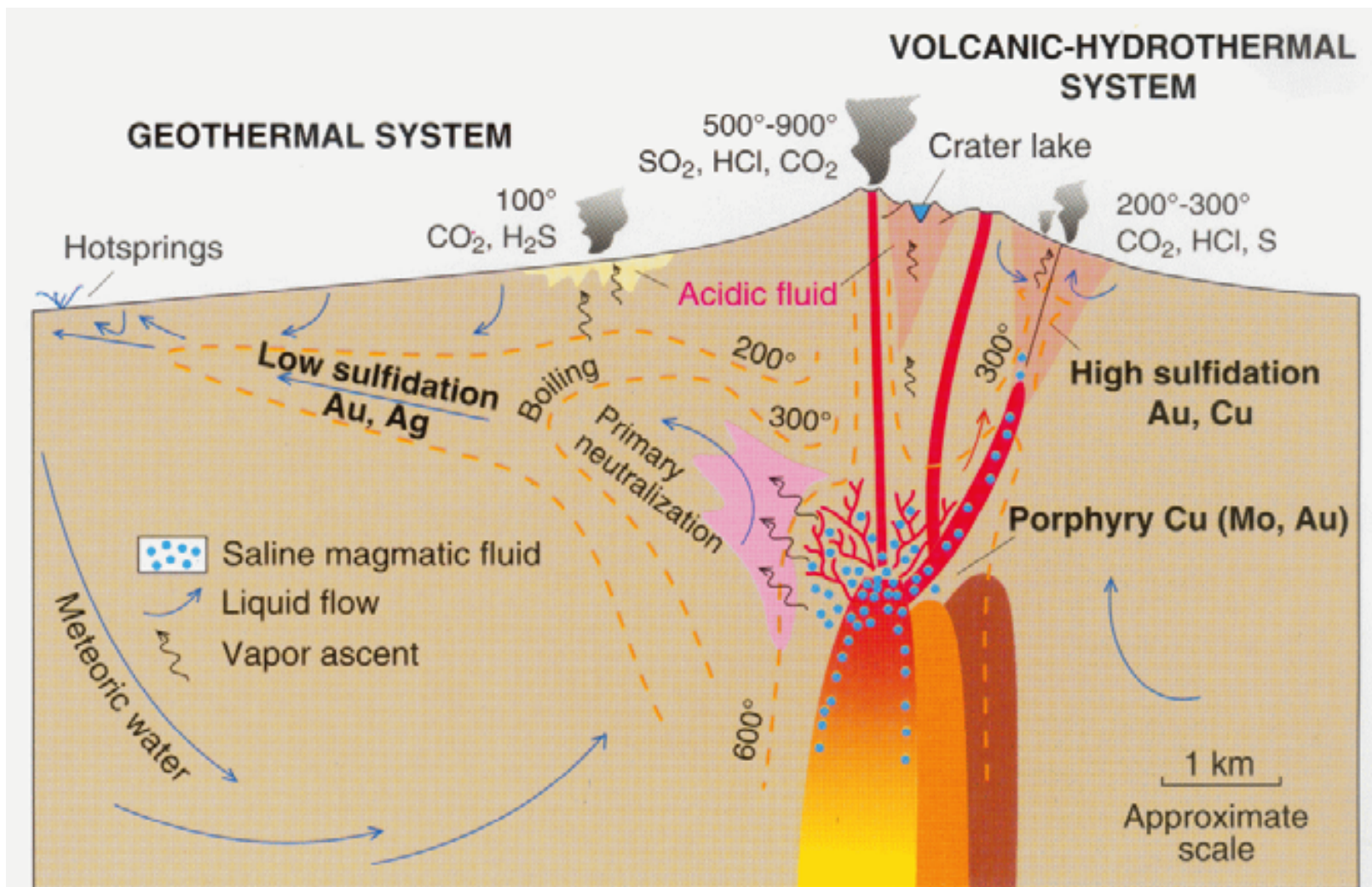
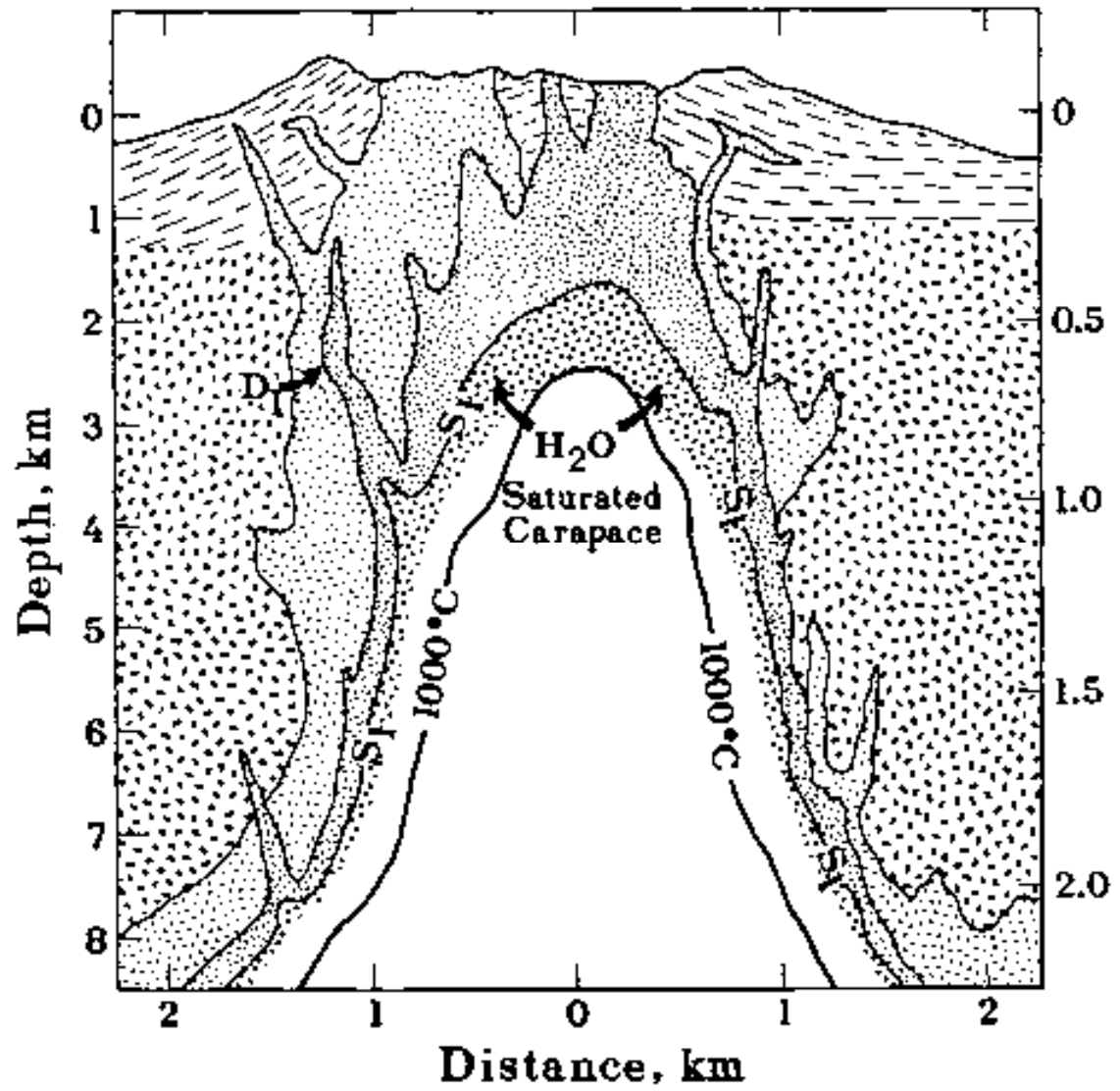
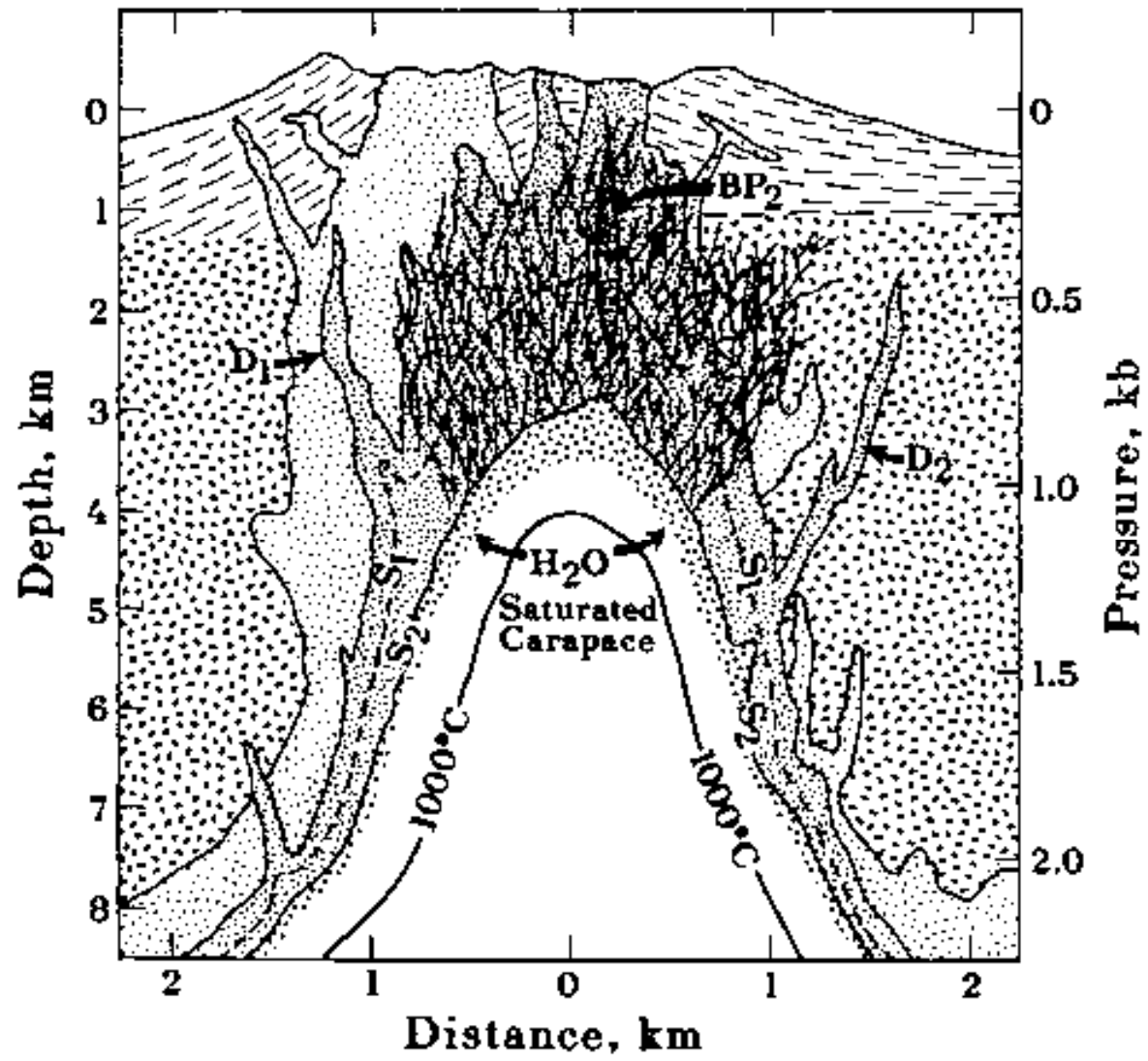


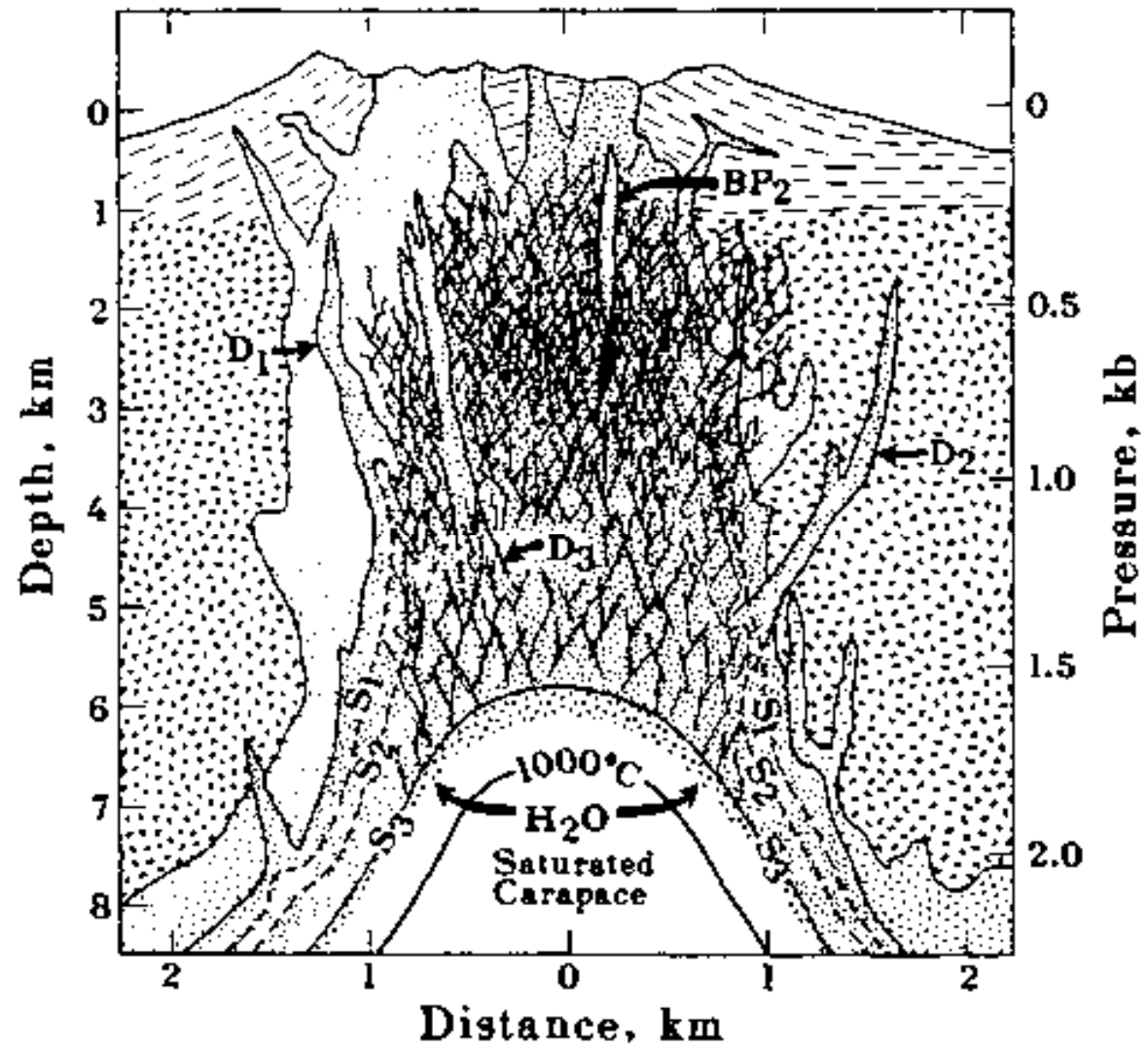
Fig. 1.1 Schematic cross-section showing shallow sub-volcanic intrusions and associated stratovolcano, and environments deduced for formation of porphyry Cu, and high- and low-sulfidation epithermal ore deposits [20,25]. Active volcanic-hydrothermal systems extend from degassing magma to fumaroles and acidic springs, and incorporate porphyry and/or high-sulfidation ore environments, whereas low-sulfidation ore deposits form from geothermal systems characterized by neutral-pH waters that may discharge as hot springs.



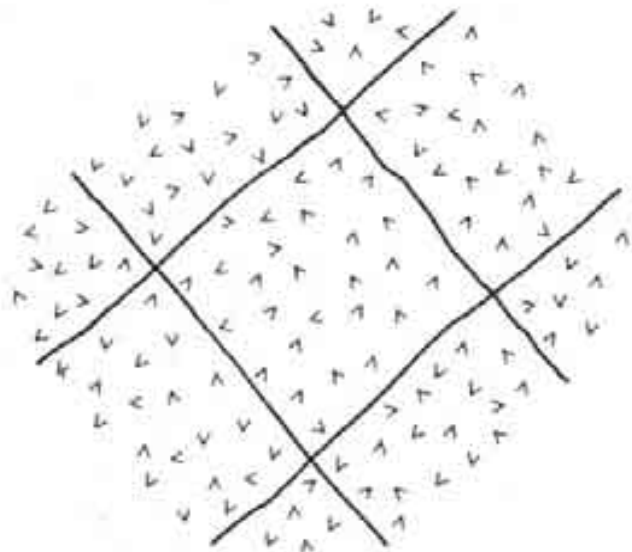
Burnham (1979)



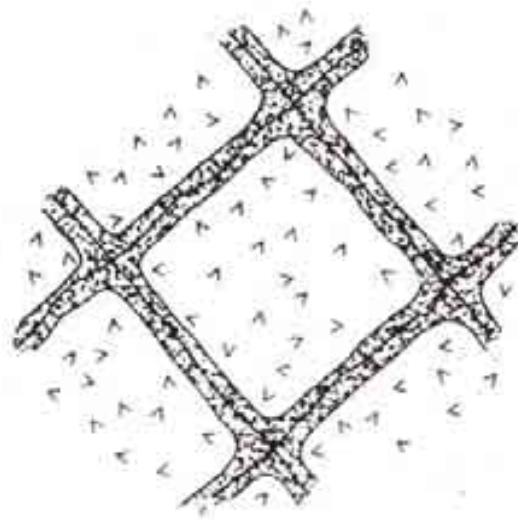
Burnham (1979)



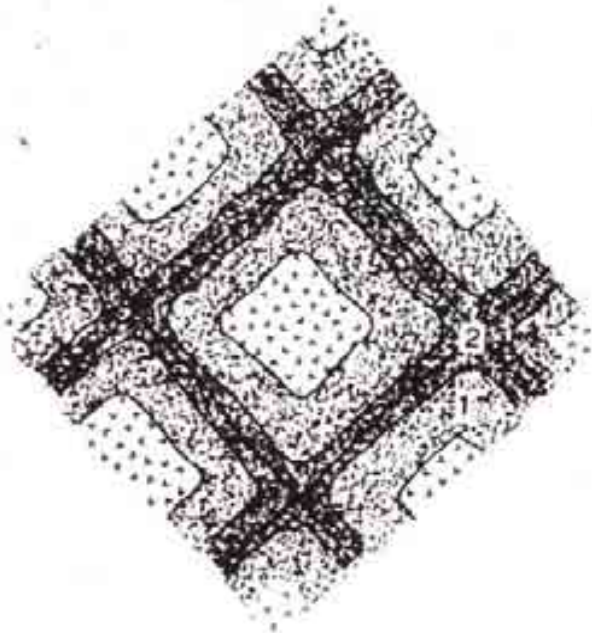
Burnham (1979)



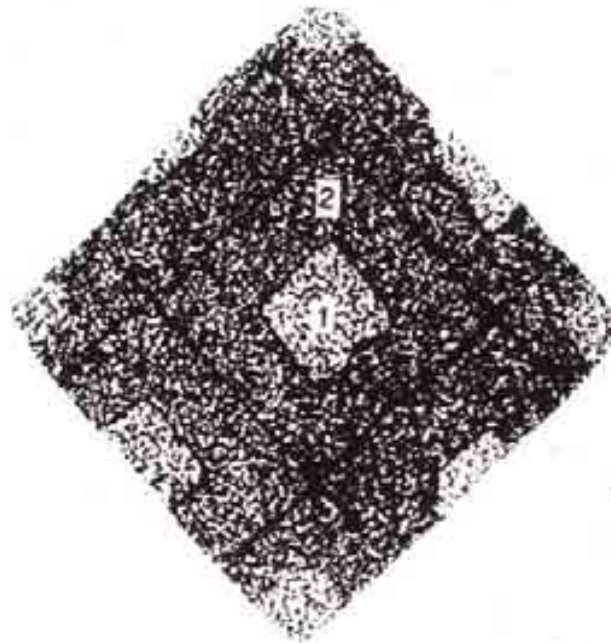
(a)



(b)



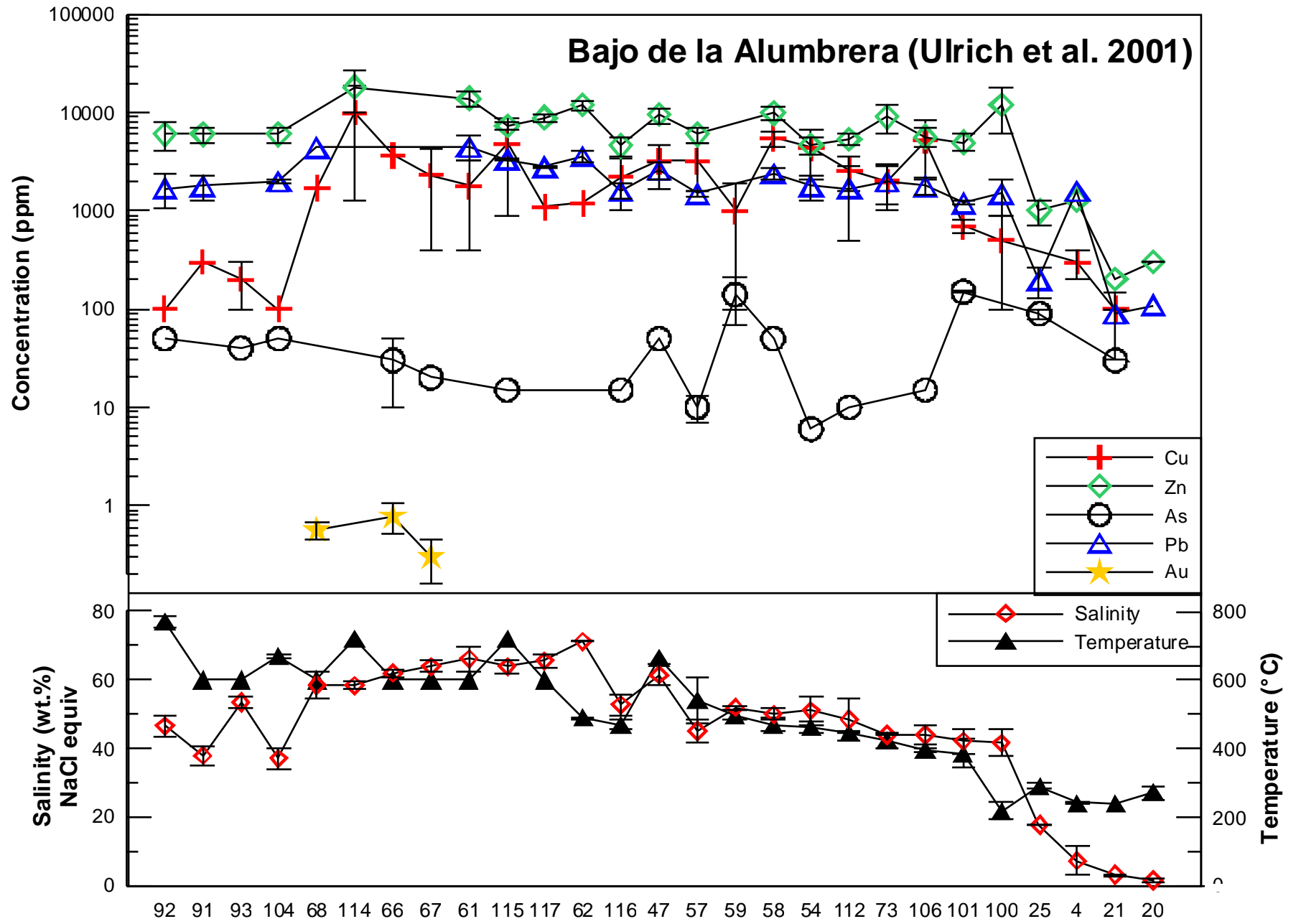
(c)



(d)

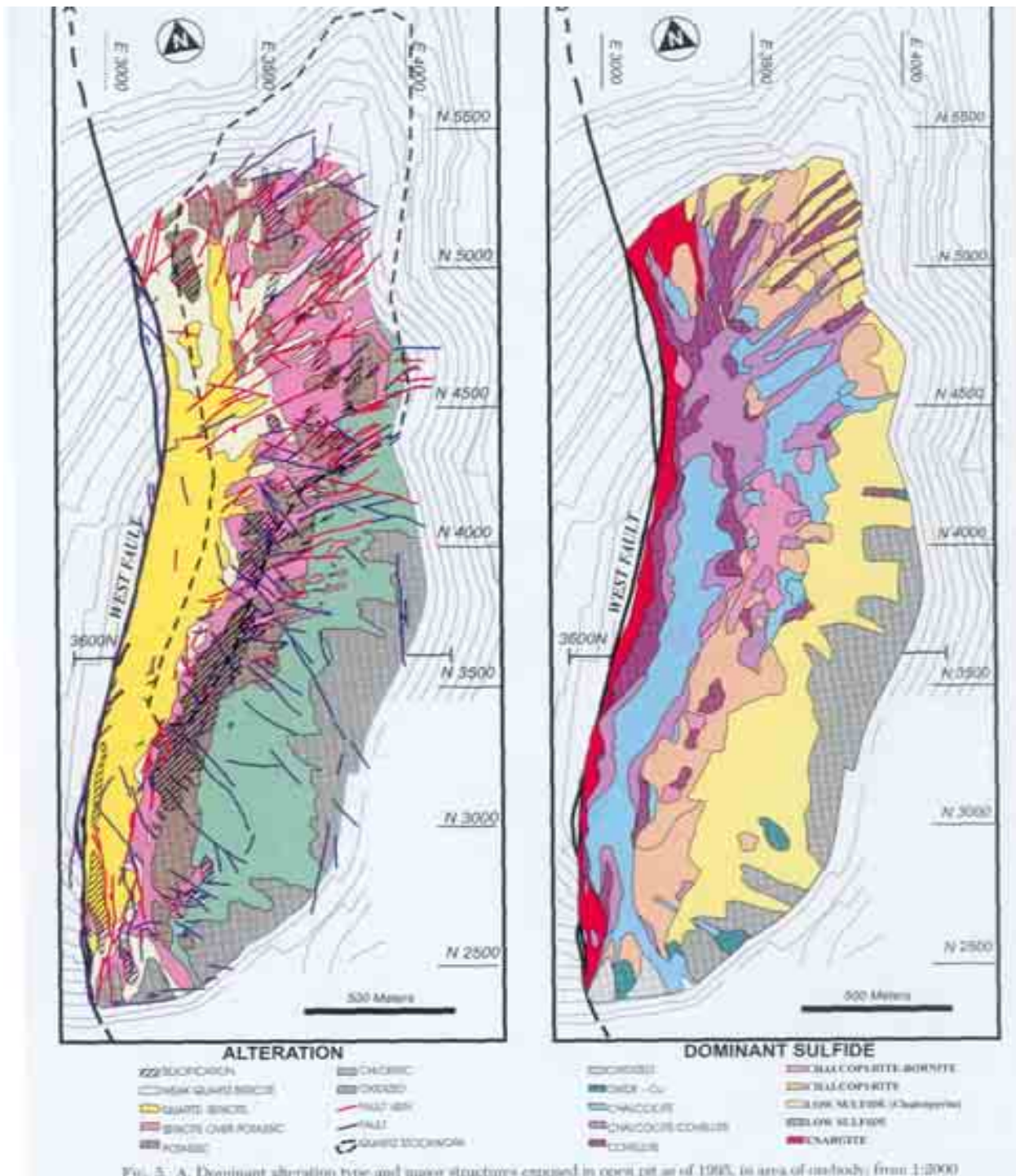
Entwicklungsmuster
Hydroth. Überprägung

Guilbert a. Park
(1986), Fig. 5-8

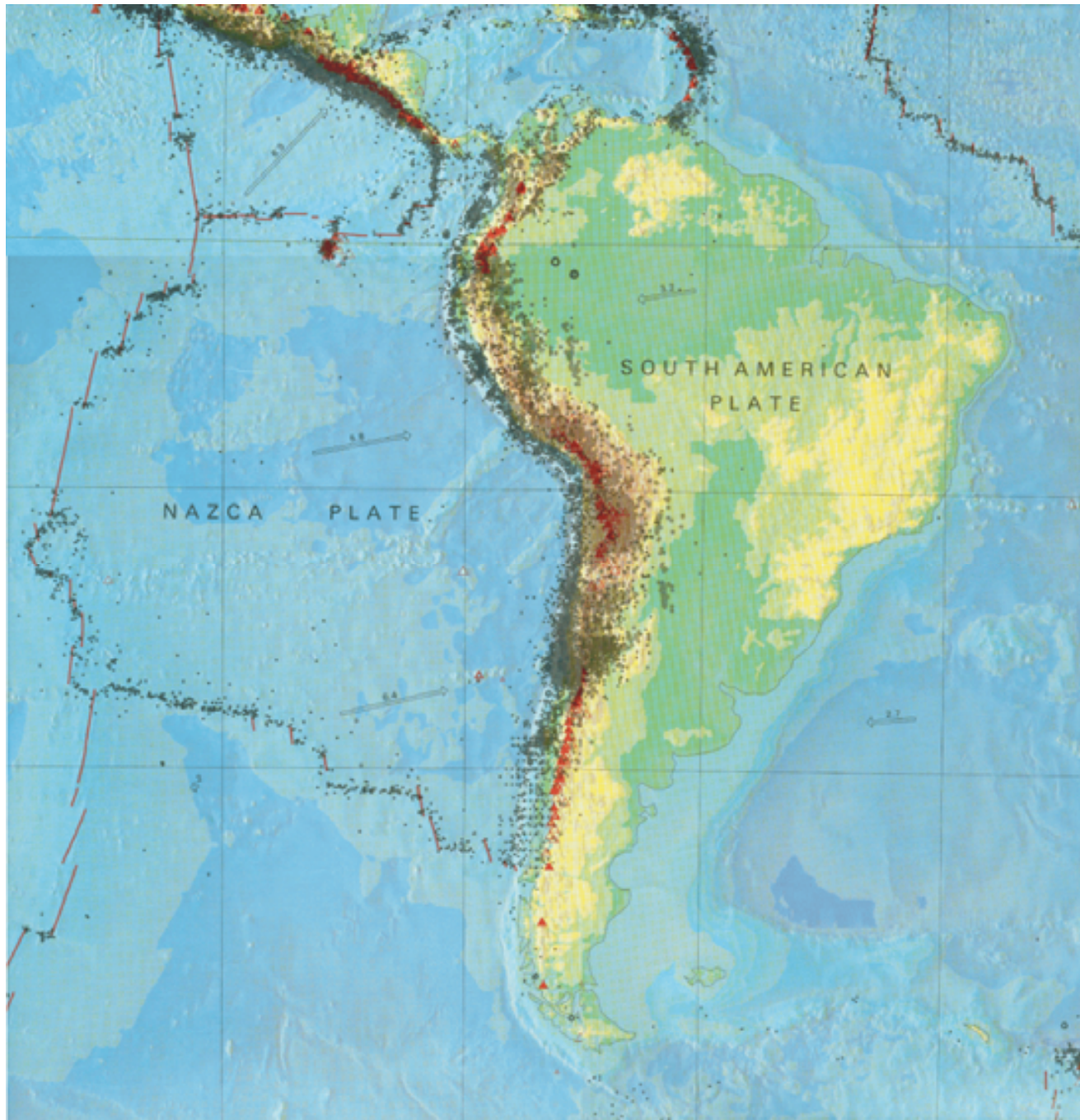




Chuquicamata open pit in 2003: 2 x 3 km wide, 810 m deep. Total metal value: 45 billion USD
Historic mining: 1.5 Gt @ 1.5 % Cu + 0.07 % Mo. Reserves: 1.3 Gt @ 0.6-0.7 % Cu.
Current production/day: 350,000 t ore (1.0-1.1 % Cu + 200 g/t Mo+Re) plus 350,000 t waste.

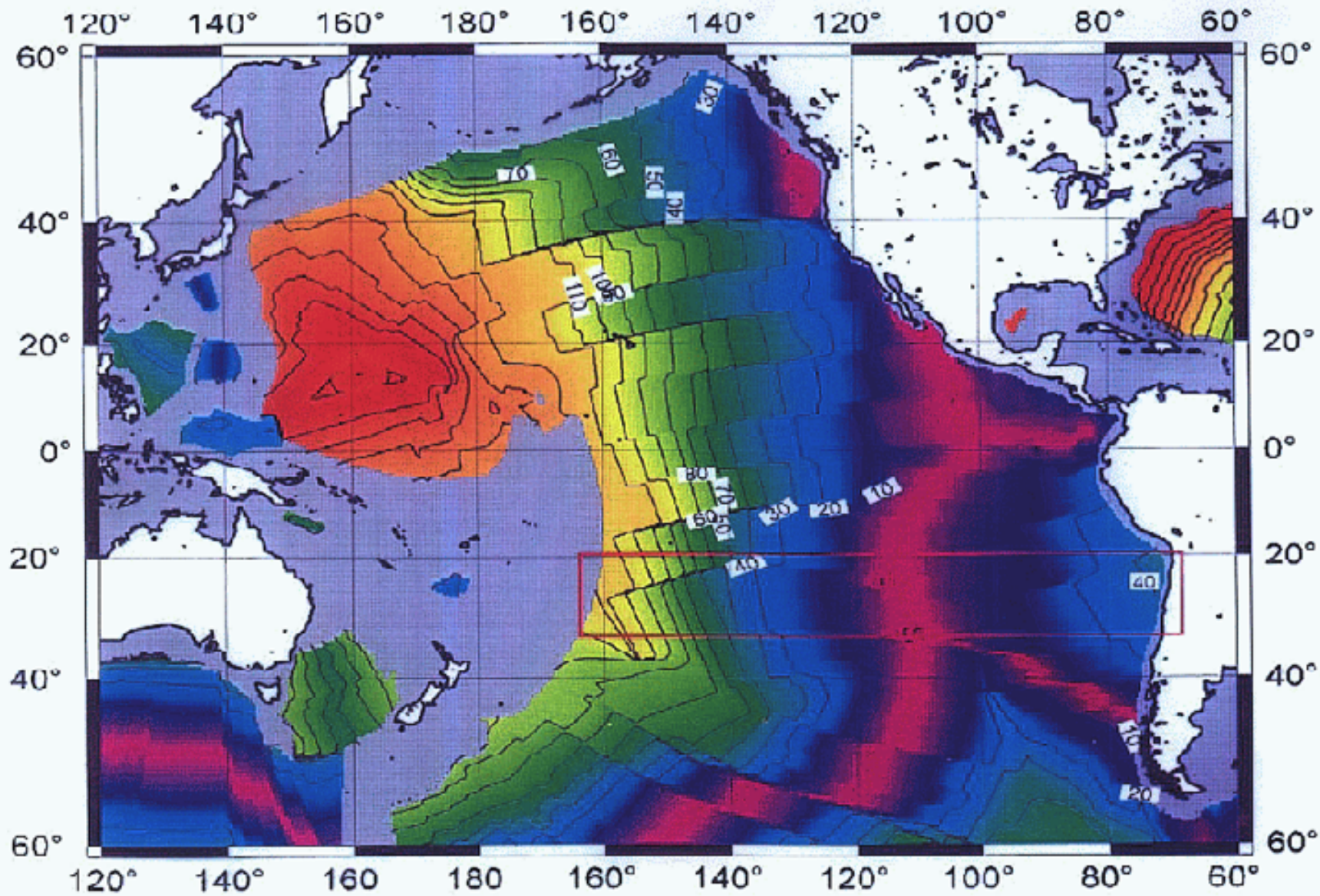


Ossandón et al. (2001)
EG 96: 249-270

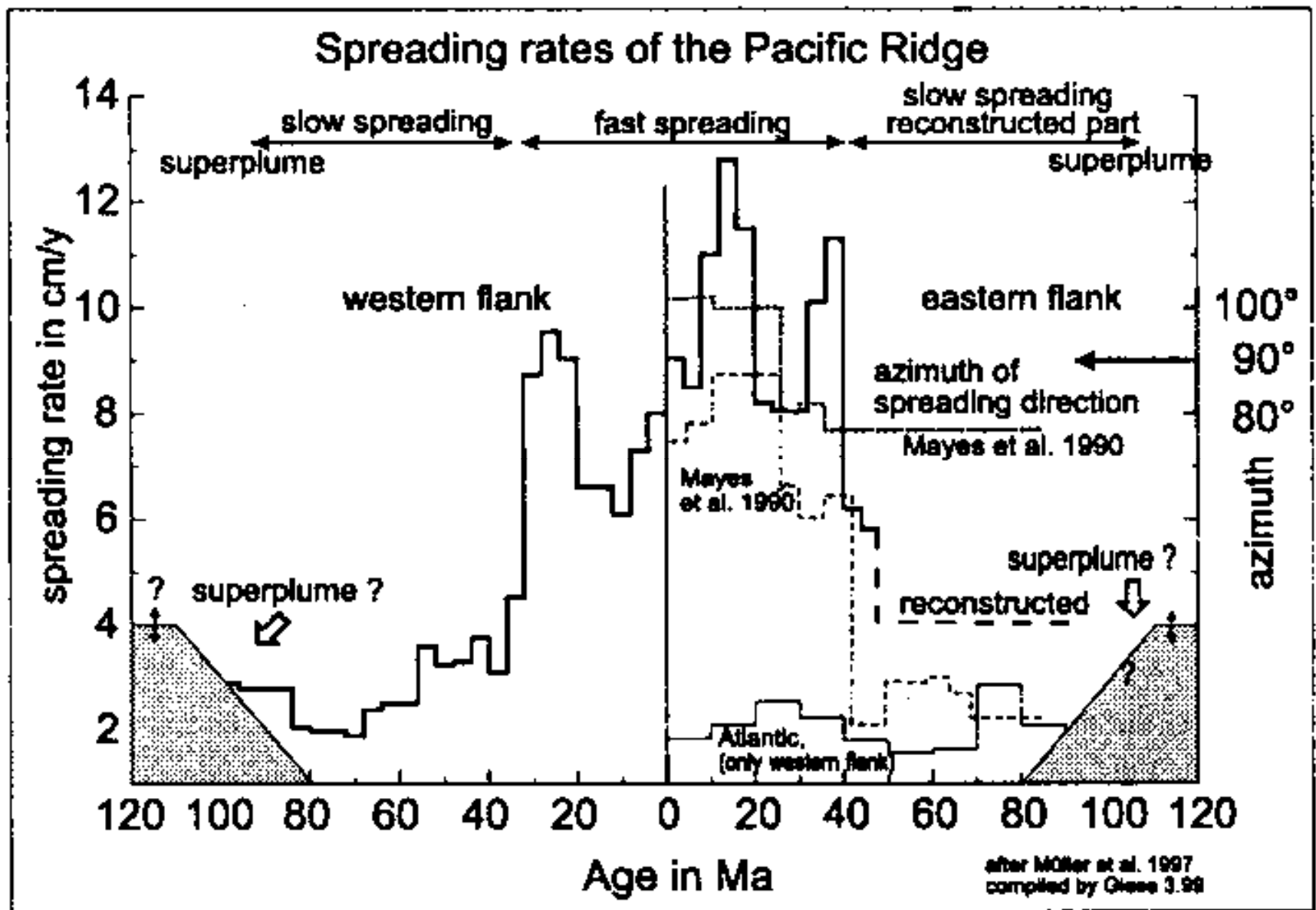


Simkin et al. (1989)

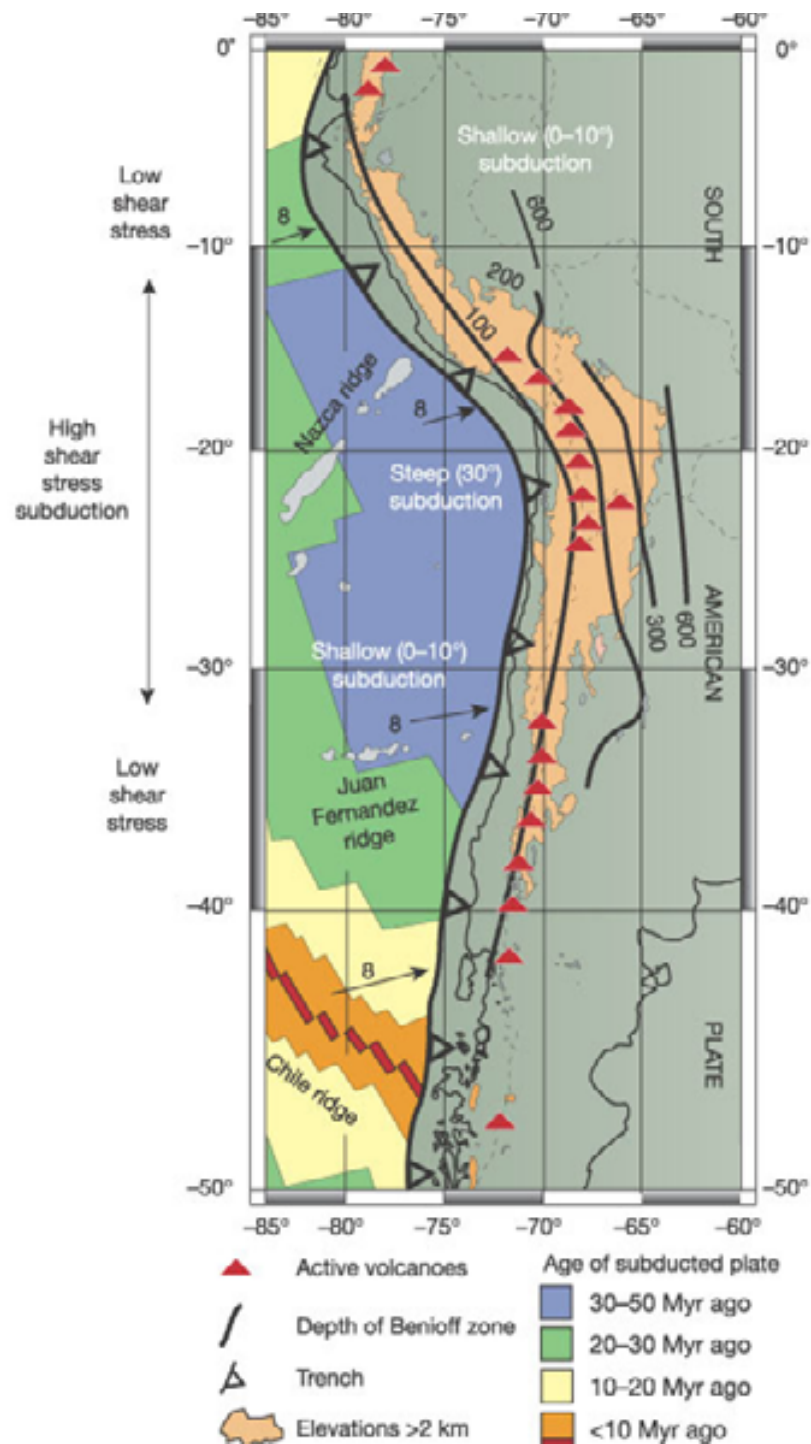
Seafloor spreading in the Pacific



Mueller et al 1997

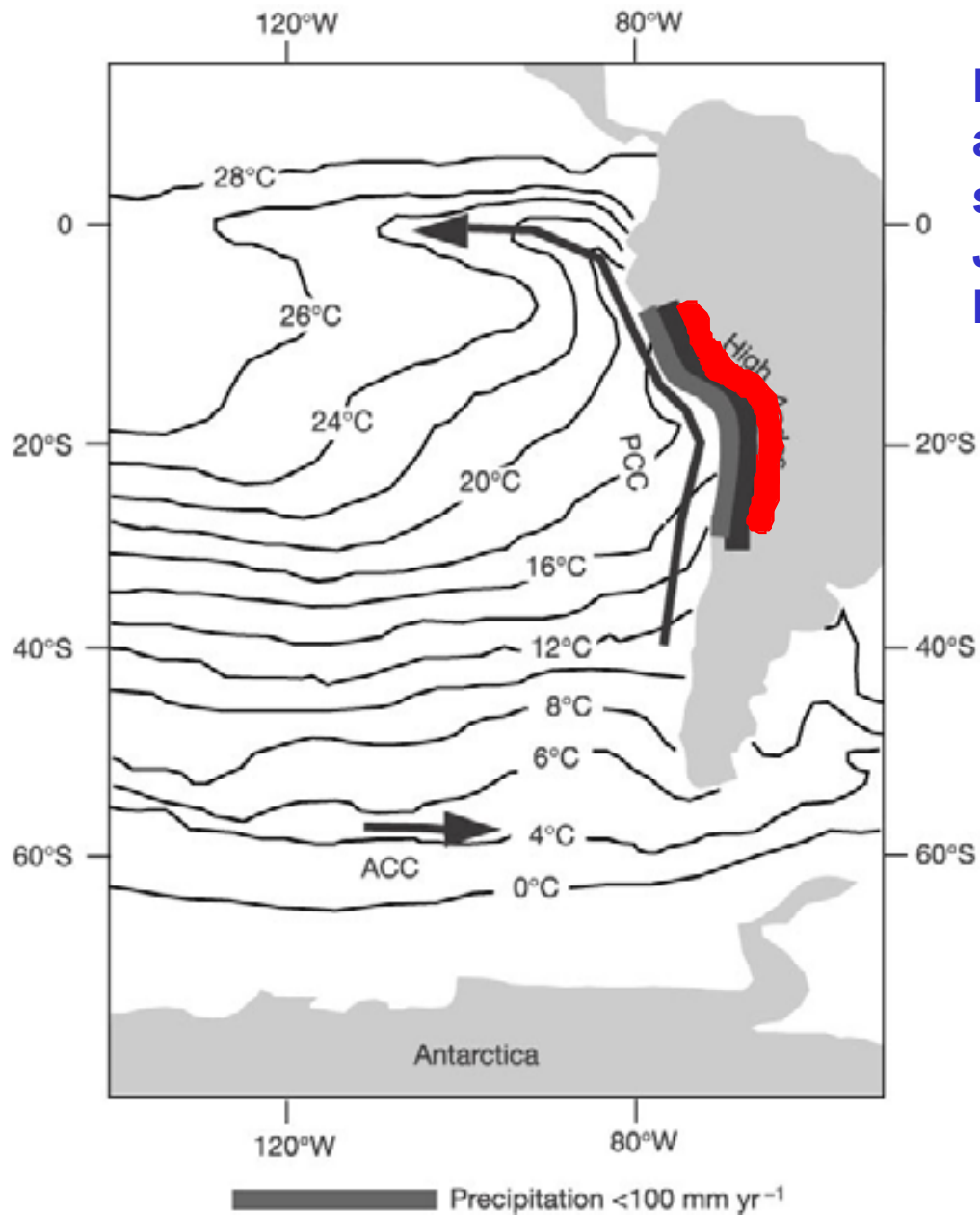


Giese et al. (1999) Ext Abstr 4th ISAG, p. 274



At 24°S:
 13 km elevation contrast
 from trench to high Andes

Lamb and Davis (2003)
 Nature 425: 792-797



Peru–Chile current system
and oceanic upwelling:
sea surface temperatures
July 2002,
National Oceanographic Data Center

Lamb and Davis (2003)
Nature 425: 792-797

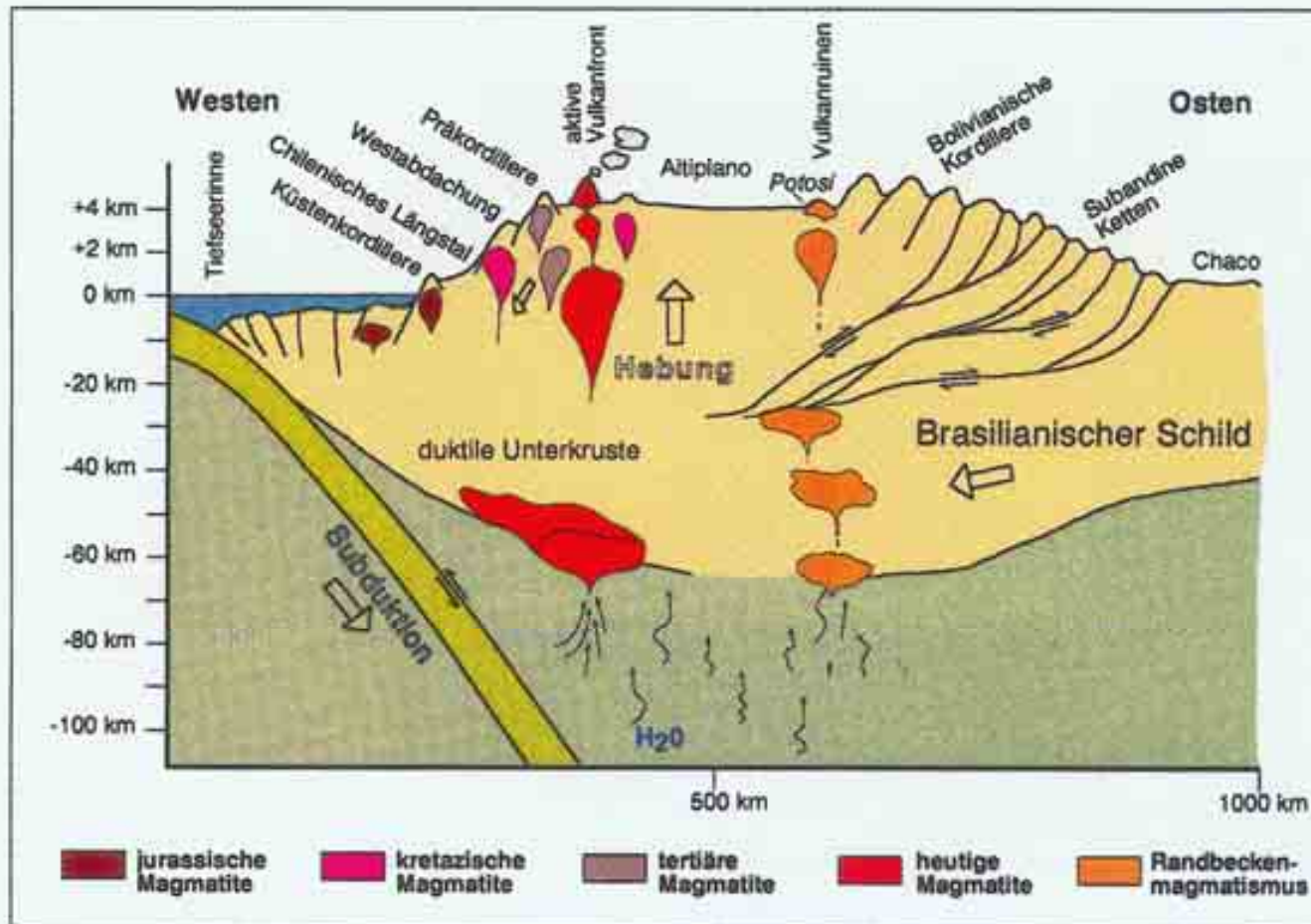
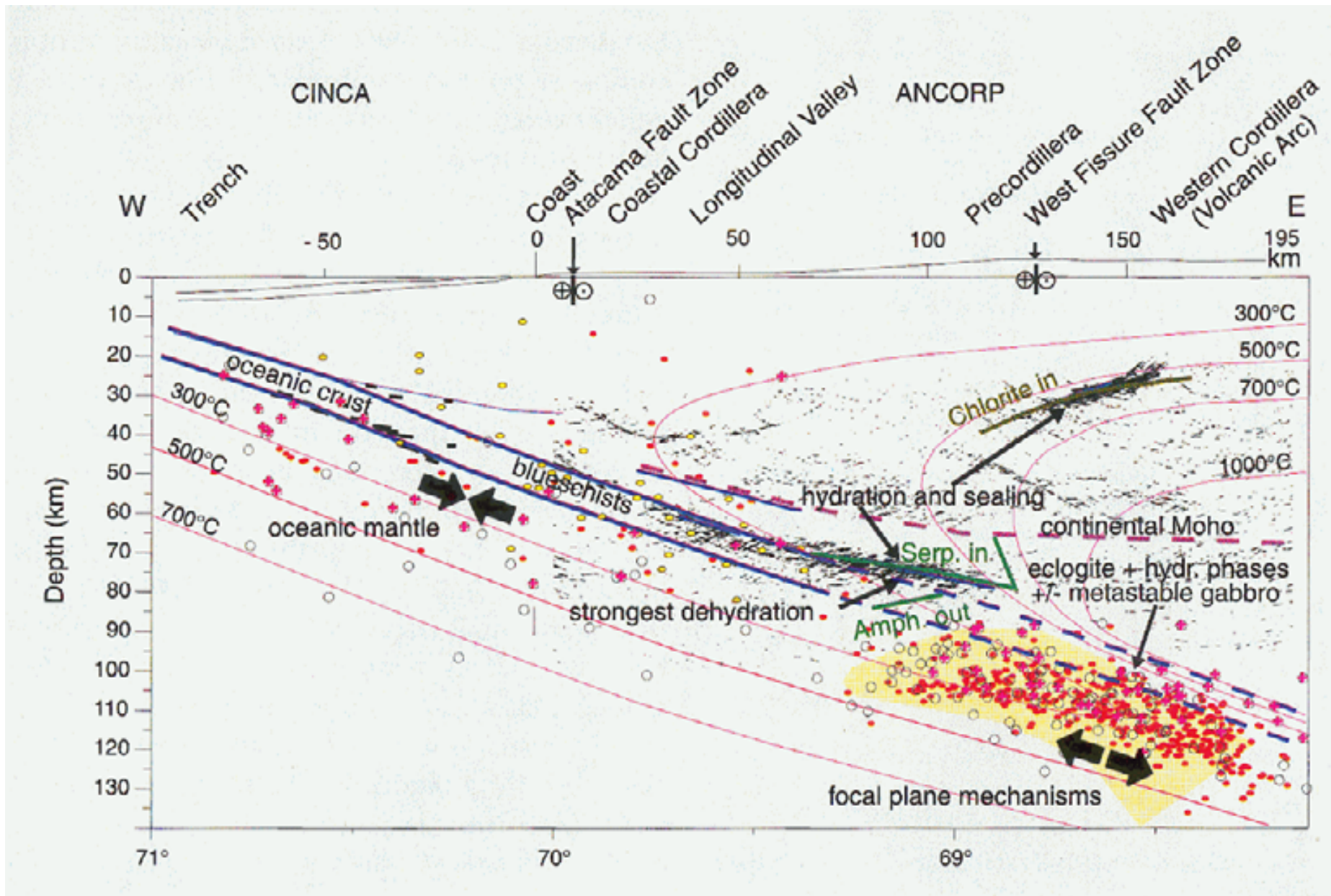


Abb. 2: Ein Querschnitt durch die zentralen Anden auf der Höhe von Arica veranschaulicht die wahrscheinliche Ursache der Gebirgsbildung. Durch das stetige Hineinpumpen von Magma in den Rand des Kontinents wurde die Unterkruste duktil, so daß sich von Osten her der kalte (und damit steifere) Brasilianische Schild in diese hineinschieben konnte und dabei die Oberkruste des Kontinentalrandes nach oben drückte. Als Folge dieser Hebung kam es im Westen zu gewaltigen Abschiebungen und im Osten zum Ausfließen eines verschuppten Deckenstapels auf das Vorland des Gebirges. Die Abbildung ist nicht maßstäblich und nichtlinear überhöht.

Seyfried et al (1994) Jb Univ Stuttgart: 60-71



Oncken et al. (1999) Nature 397: 343

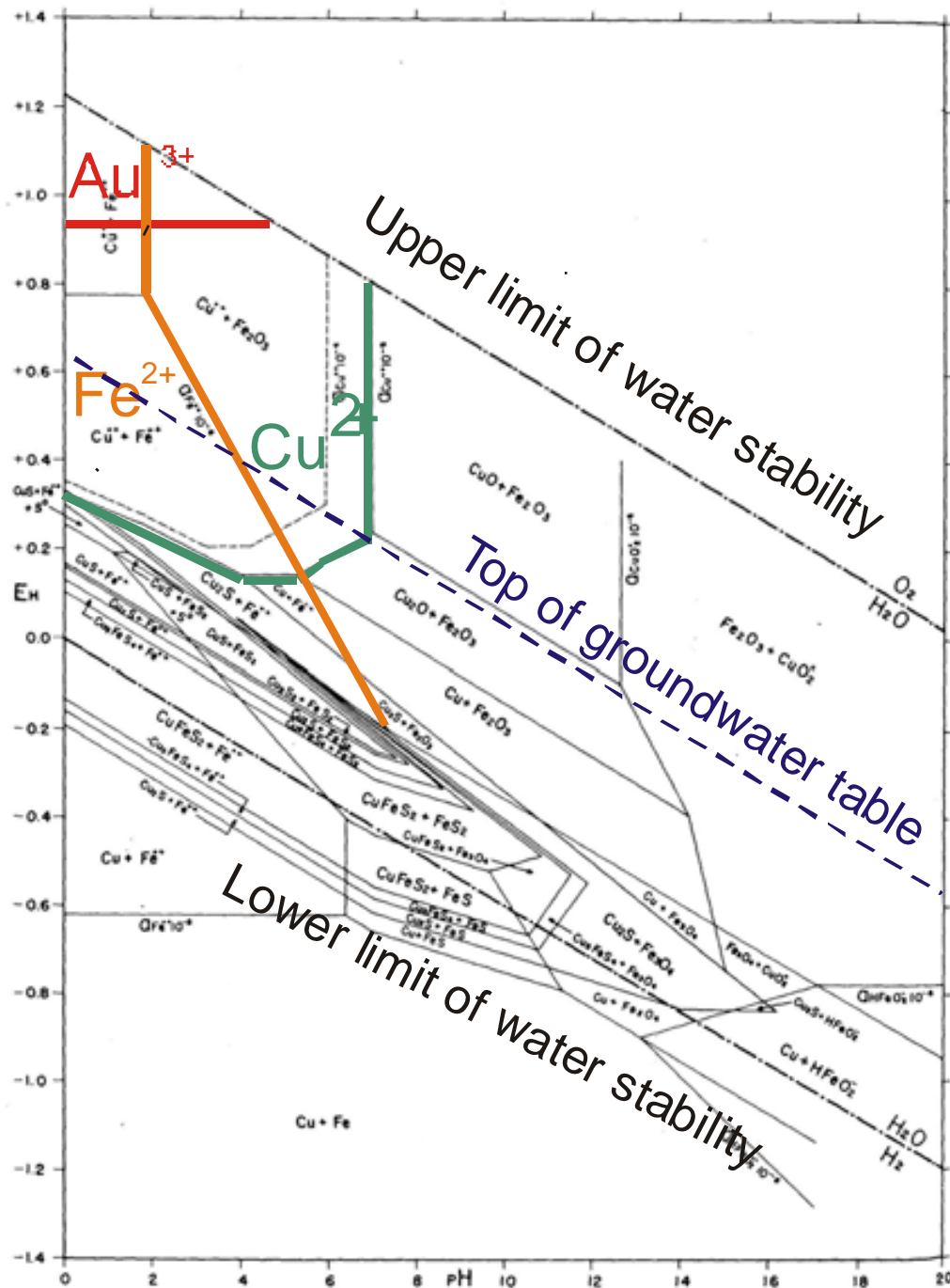








Salar de Uyuni, Bolivia



The system Cu-Fe-S-O-H
at 25°C and 1 bar.

Total dissolved sulfur = 10^{-4} m

From Garrels and Christ (1965: 231)

The colored solubility limits of
Au³⁺, Fe²⁺ and Cu²⁺ are drawn
at 10^{-6} m Fe (56 ppb Fe), 10^{-6} m Cu
(64 ppb Cu) and 10^{-8} m Au (2 ppb Au).

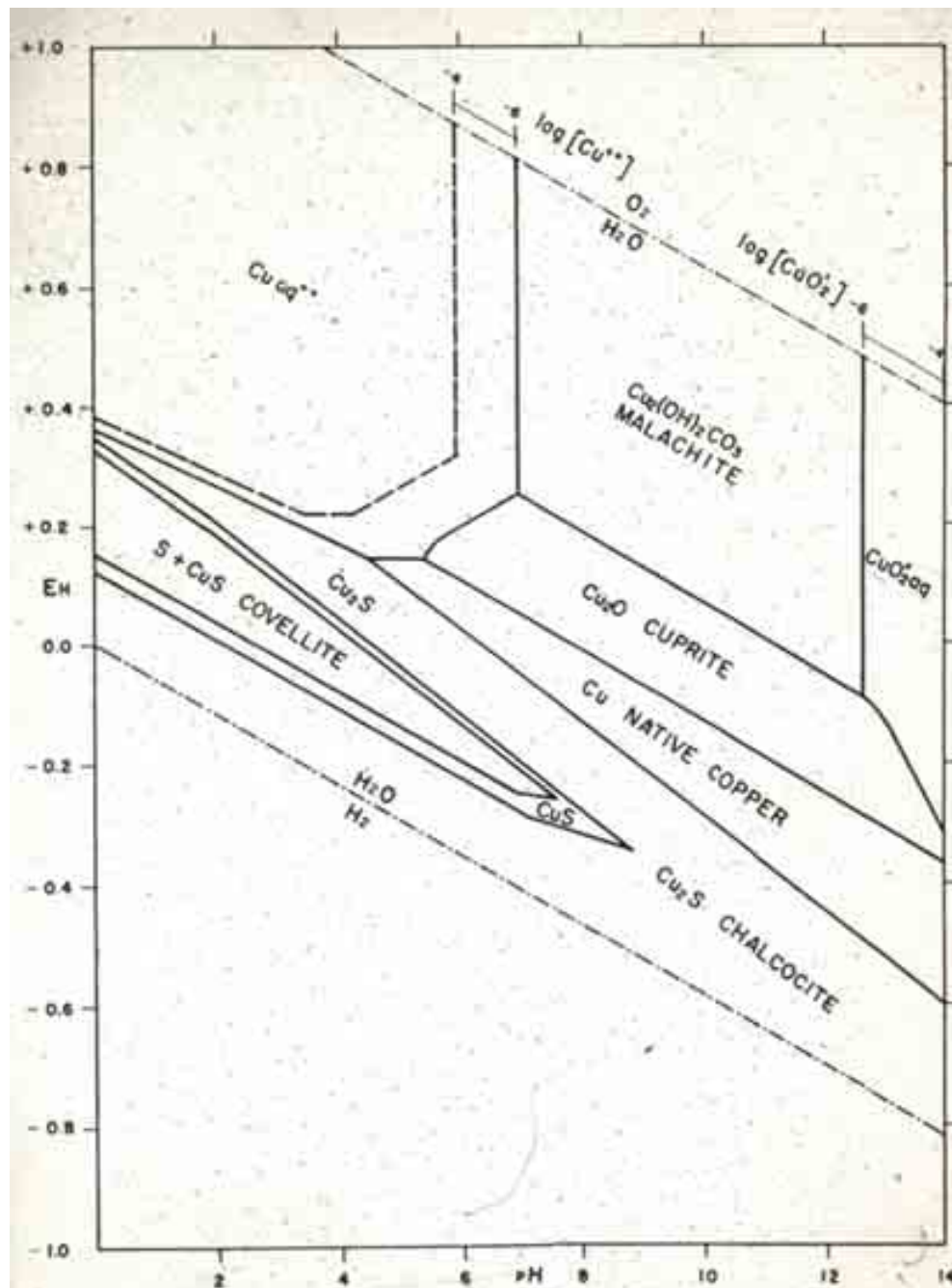
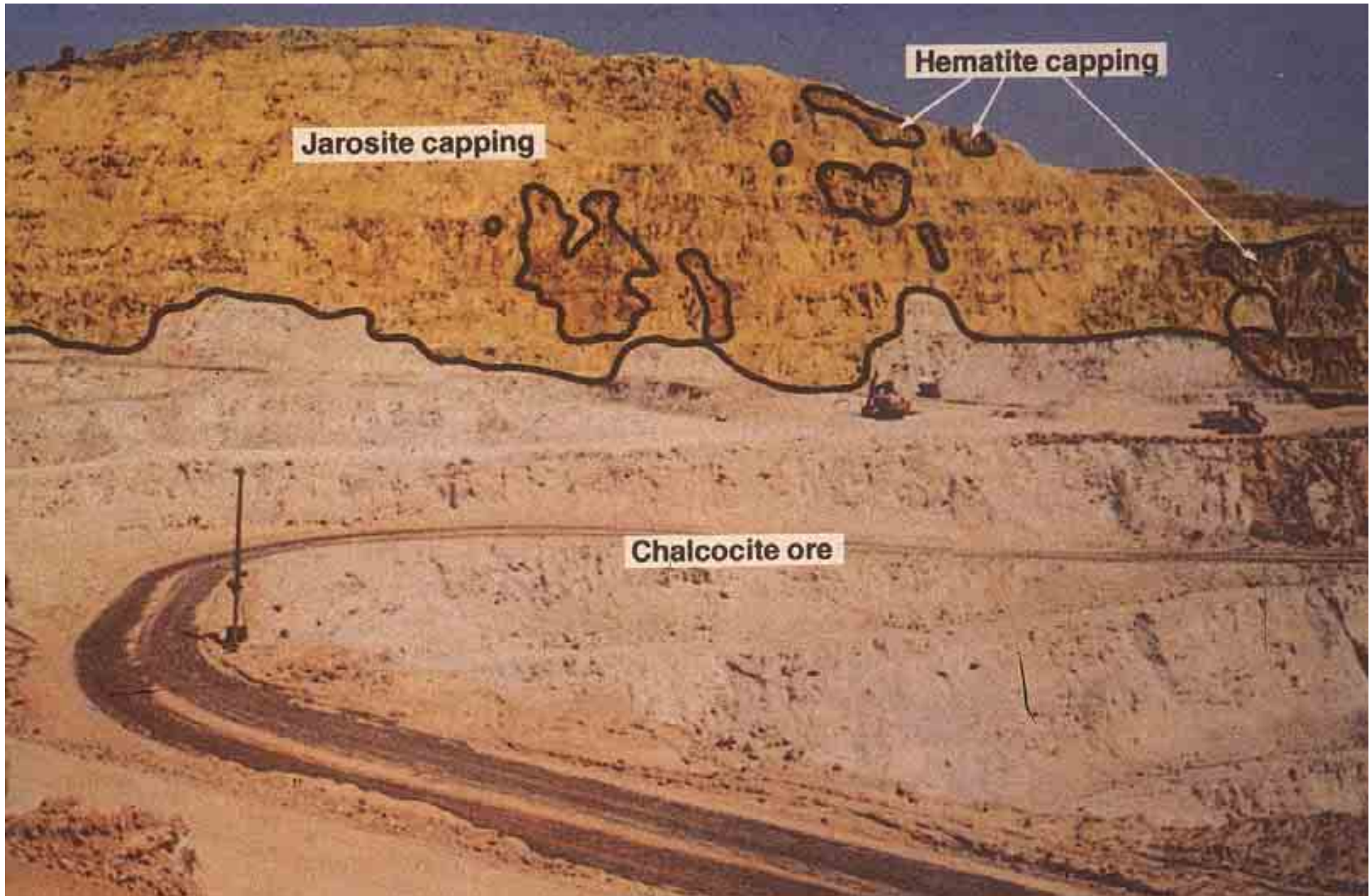


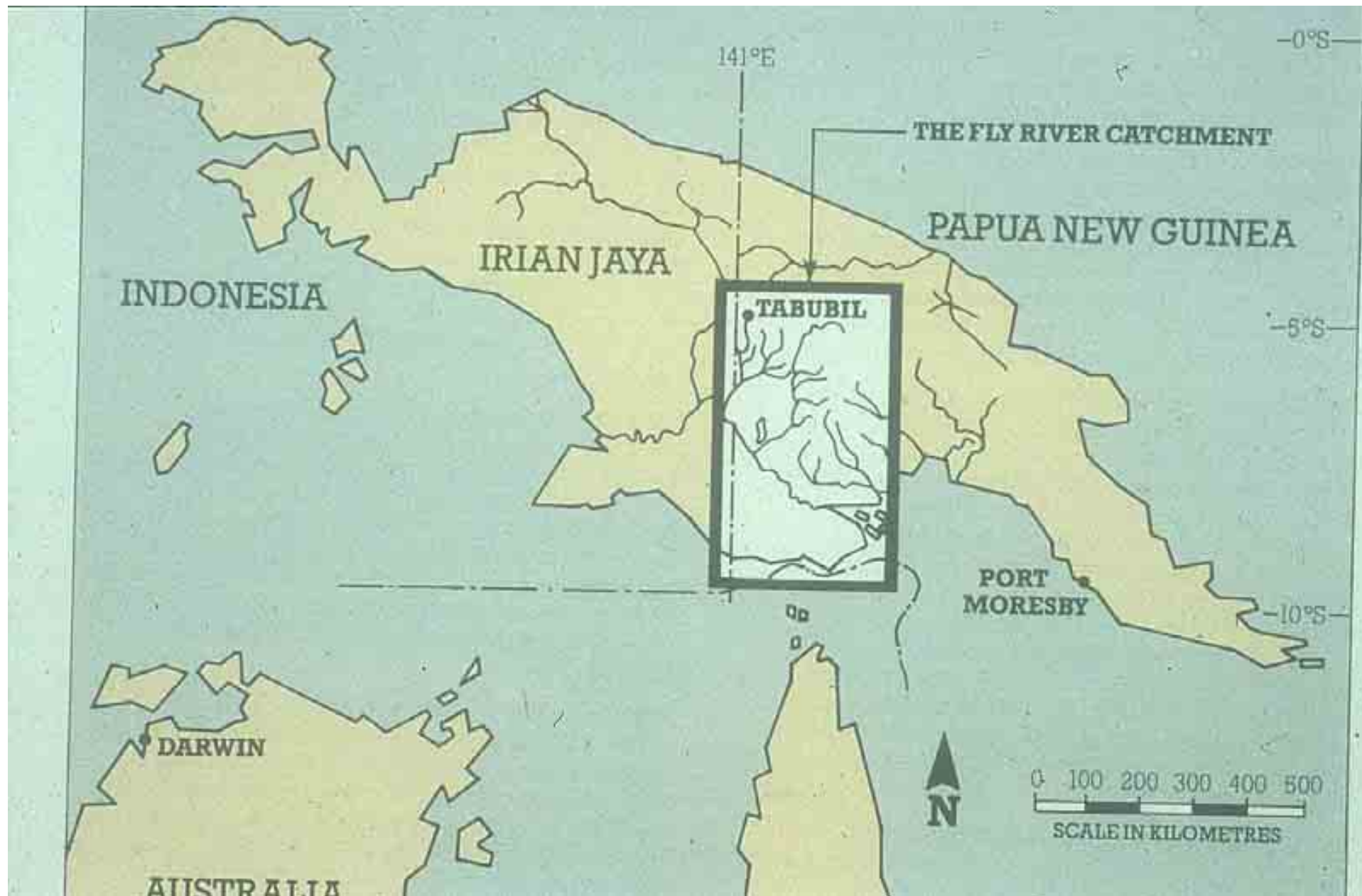
FIG. 7.27b. Stability relations among some copper compounds in the system Cu-H₂O-O₂-S-CO₂ at 25 °C and 1 atmosphere total pressure. $P_{\text{CO}_2} = 10^{-3.5}$, total dissolved sulfur species = 10^{-1} . [Courtesy J. Anderson.]



Leached Capping Butte, Montana
Anderson, in: Titley, ed., 1982



Leached capping Chino (Santa Rita), N-Mex.
Anderson, in: Titley, ed., 1982





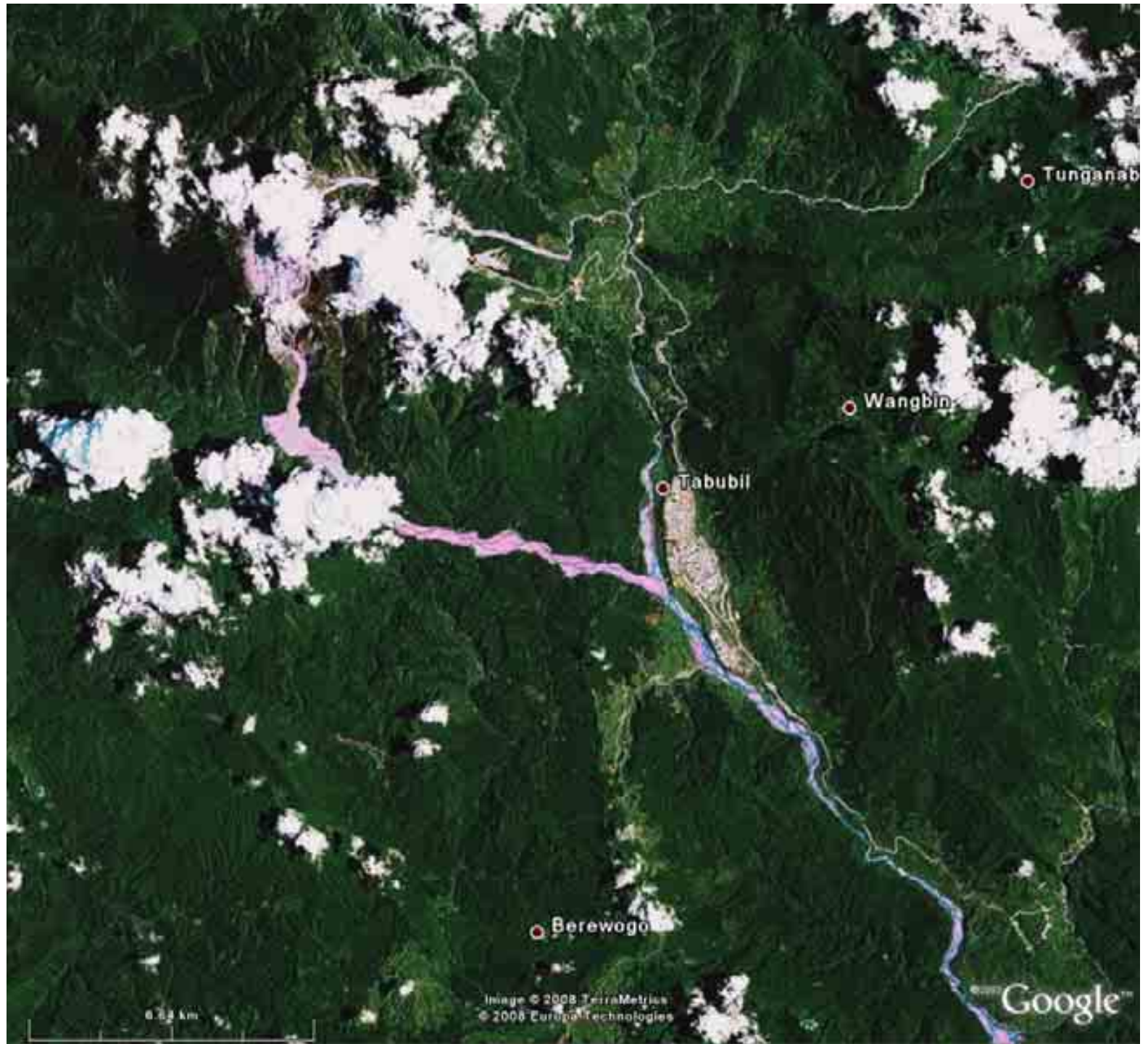
Near Pt. Moresby



Oberlauf Kikori River
Highlands
bis 4.500 m Höhe

PNG '94

Ok Tedi
open pit





OK Tedi (1976) Drill sites, helicopter landing pads
EG 73: 597 (1978)



OK Tedi 1991



OK Tedi pit 1994

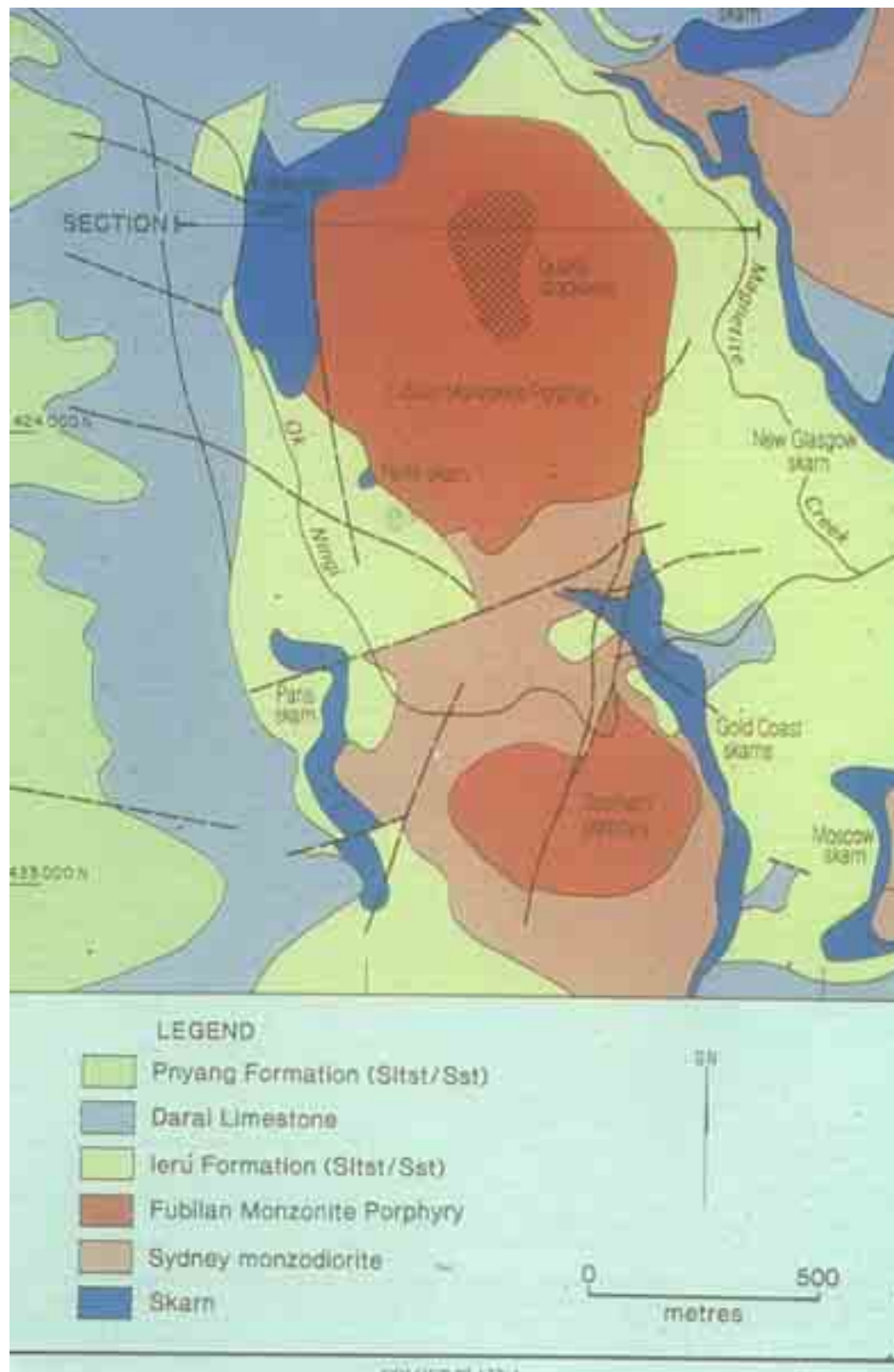


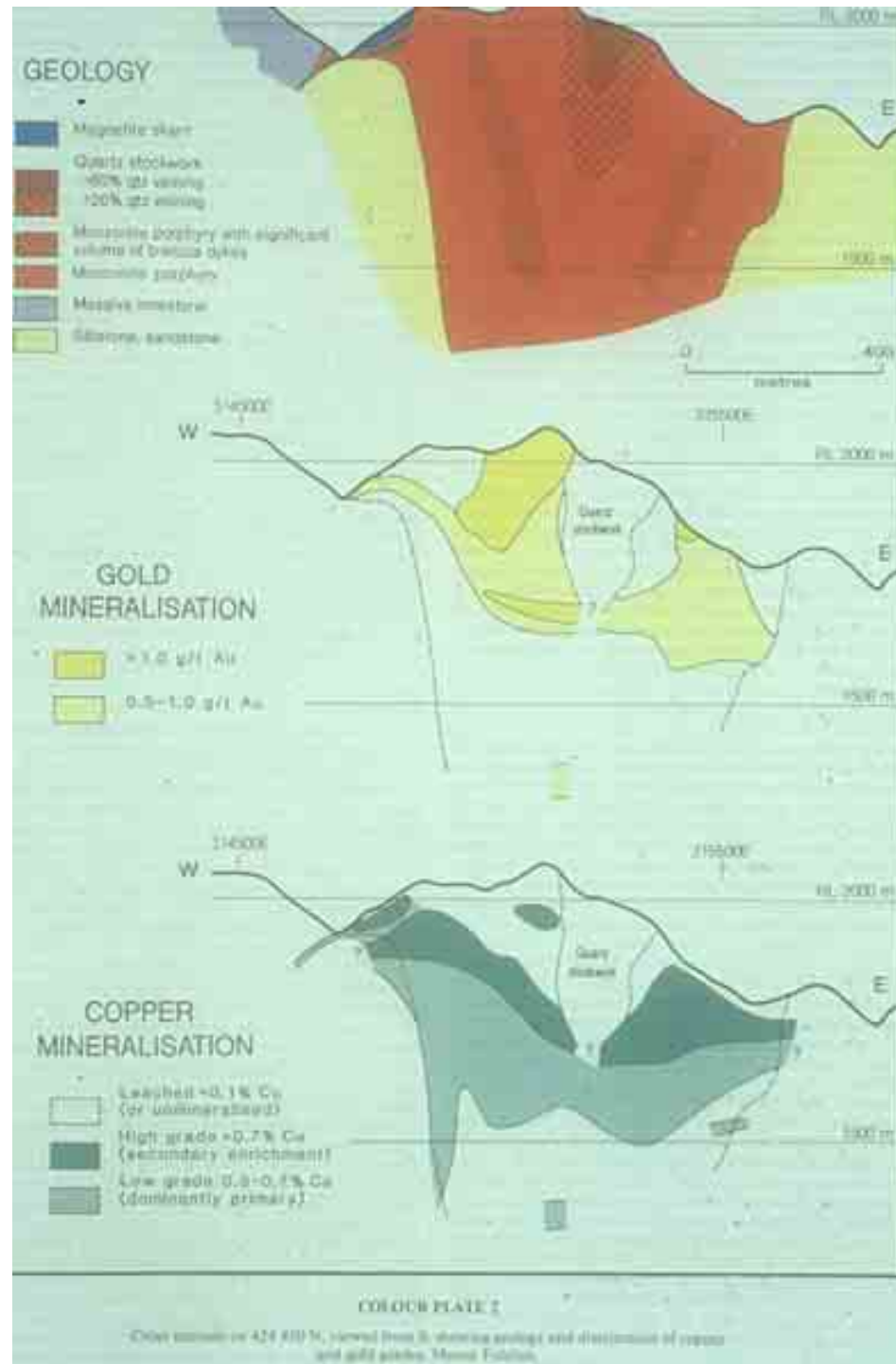
OK Tedi pit 1994





OK Tedi





**Ok Tedi/
Papua New Guinea**

**460 Mt @ 0.72 % Cu,
0.7 g/t Au**

Gossan ore:
30 Mt x 3 g/t Au =
90 t Au
~ 2.5 billion USD

Secondary enrichment zone:
265 Mt x 0.82 % Cu =
2 Mt Cu
~ 14 billion USD

265 Mt x 0.65 g/t Au =
170 t Au

Protore:
0.2-0.4 % Cu
0.3-0.5 g/t Au

Davies et al. (1978)
Econ Geol 73: 796-809



OK Tedi: „Silica core“ with CuS_2





OK Tedi „Erodible dump“ main site (1994)



OK Tedi „Erodible dump“ (1994)



OK Tedi „Erodible dump“



OK Tedi „Erodible dump“



OK Tedi (1994)









OK Tedi river near Tabubil













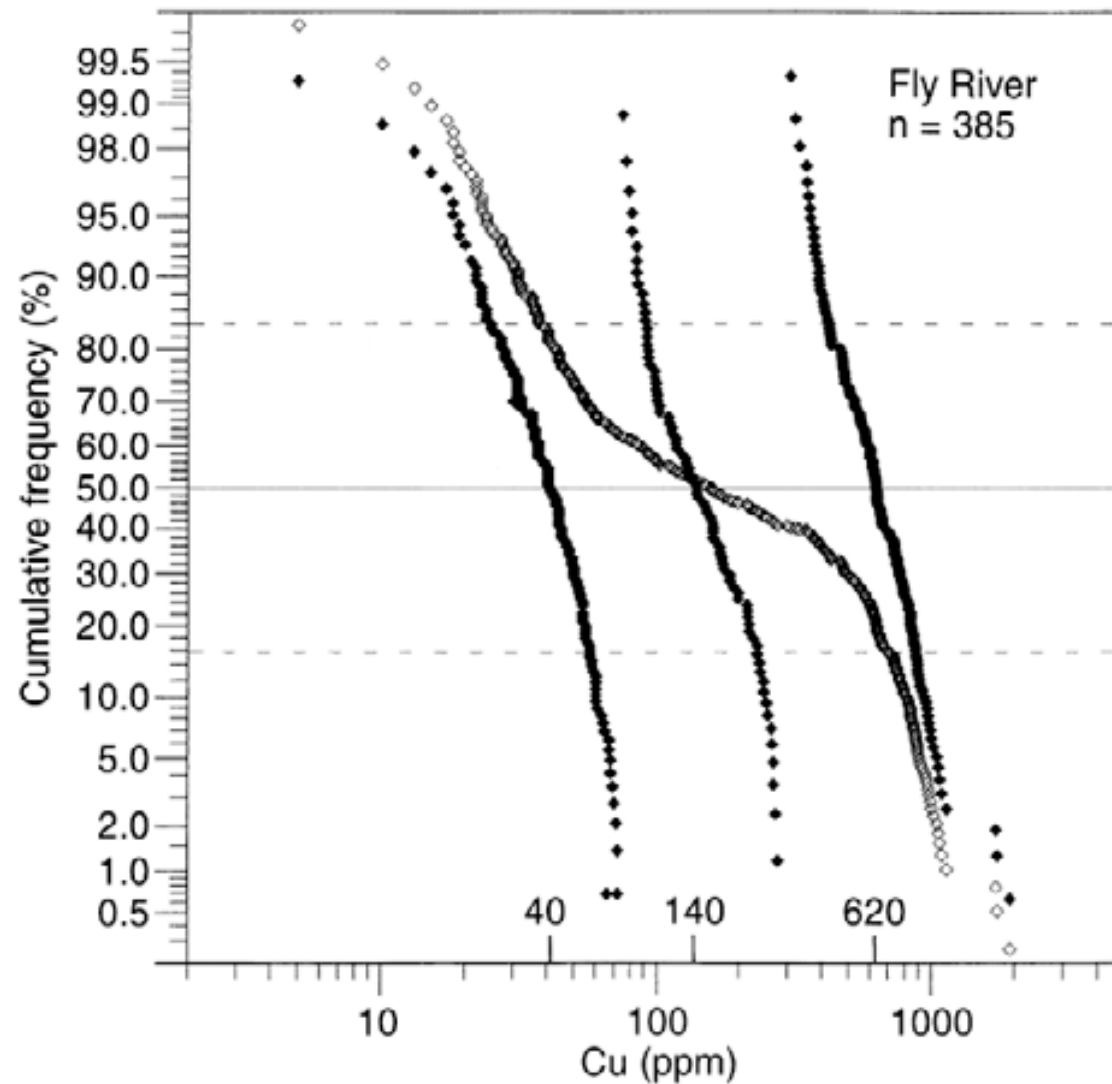


Fig. 5 Lognormal probability plot of the copper distribution in alluvial sediments in the Middle Fly River floodplain. The probability graph of the composite population of 385 data points (*open squares*) separates into three approximately lognormal subpopulations (*solid squares*). Median copper values for the subpopulations are shown above the x-axis

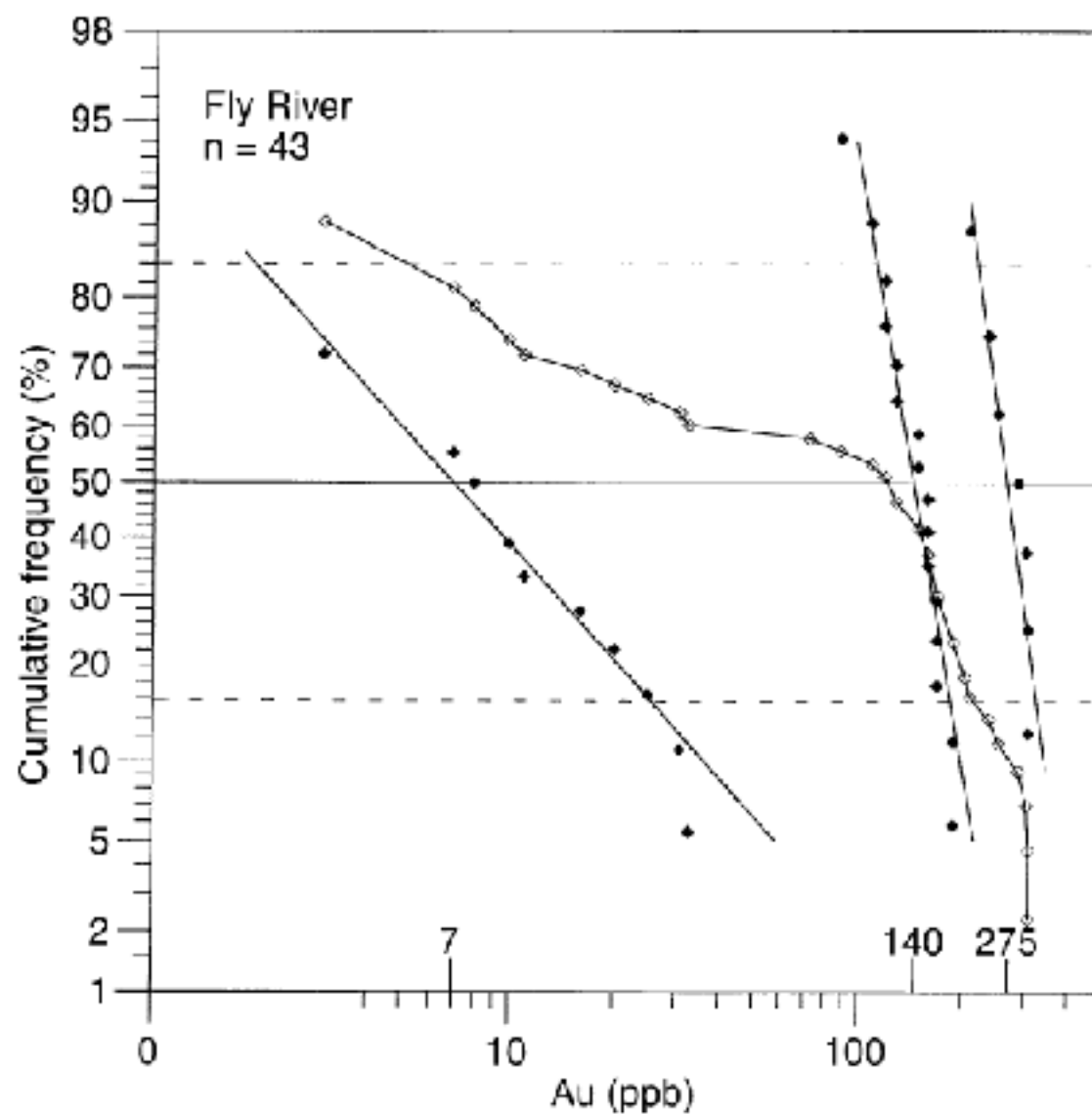


Fig. 7 Lognormal probability plot for gold concentrations in the Middle Fly River floodplain. The composite population of 43 data points (*open squares*) separates into three approximately lognormal subpopulations (*solid squares*). Median gold values for the subpopulations are shown above the x-axis





**Grasberg Cu-Au
porphyry deposit,
Irian Jaya/Indonesia:
3.5 Gt @~1 % Cu,
~1 g/t Au**

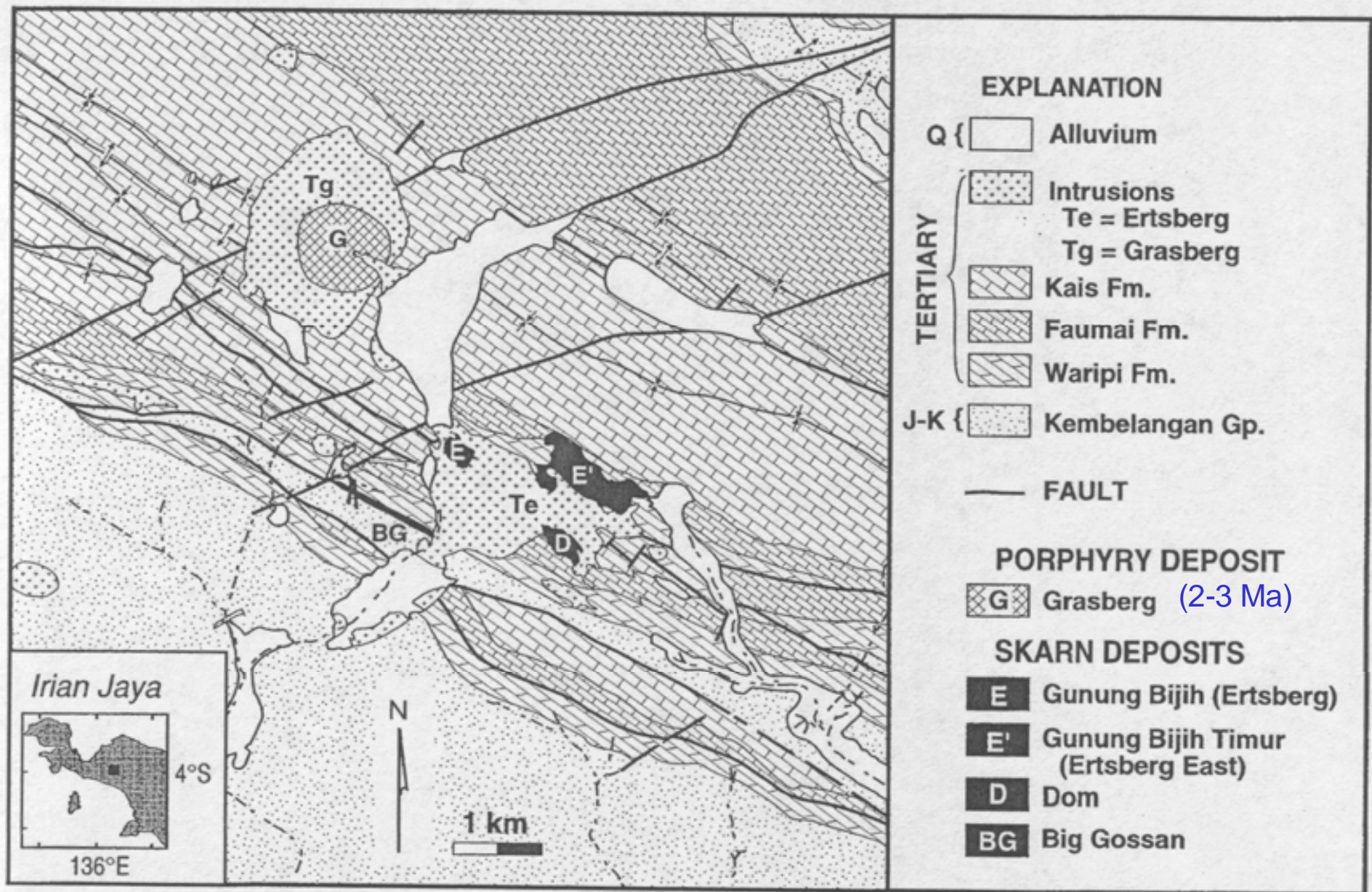


FIG. 2. Geologic map of the Ertsberg district showing locations of ore deposits. Generalized from 1:10,000 mapping of Freeport Indonesia geologists from 1970–1996. Limited areas of glacial ice are omitted from the northeastern part of the area.



Grasberg road (Aug 99)



Grasberg road (Aug 99)



Grasberg (Aug 99)



Grasberg (Aug 99)



Grasberg (Aug 99)

Grasberg Open Pit

View Looking South

October 9, 2003





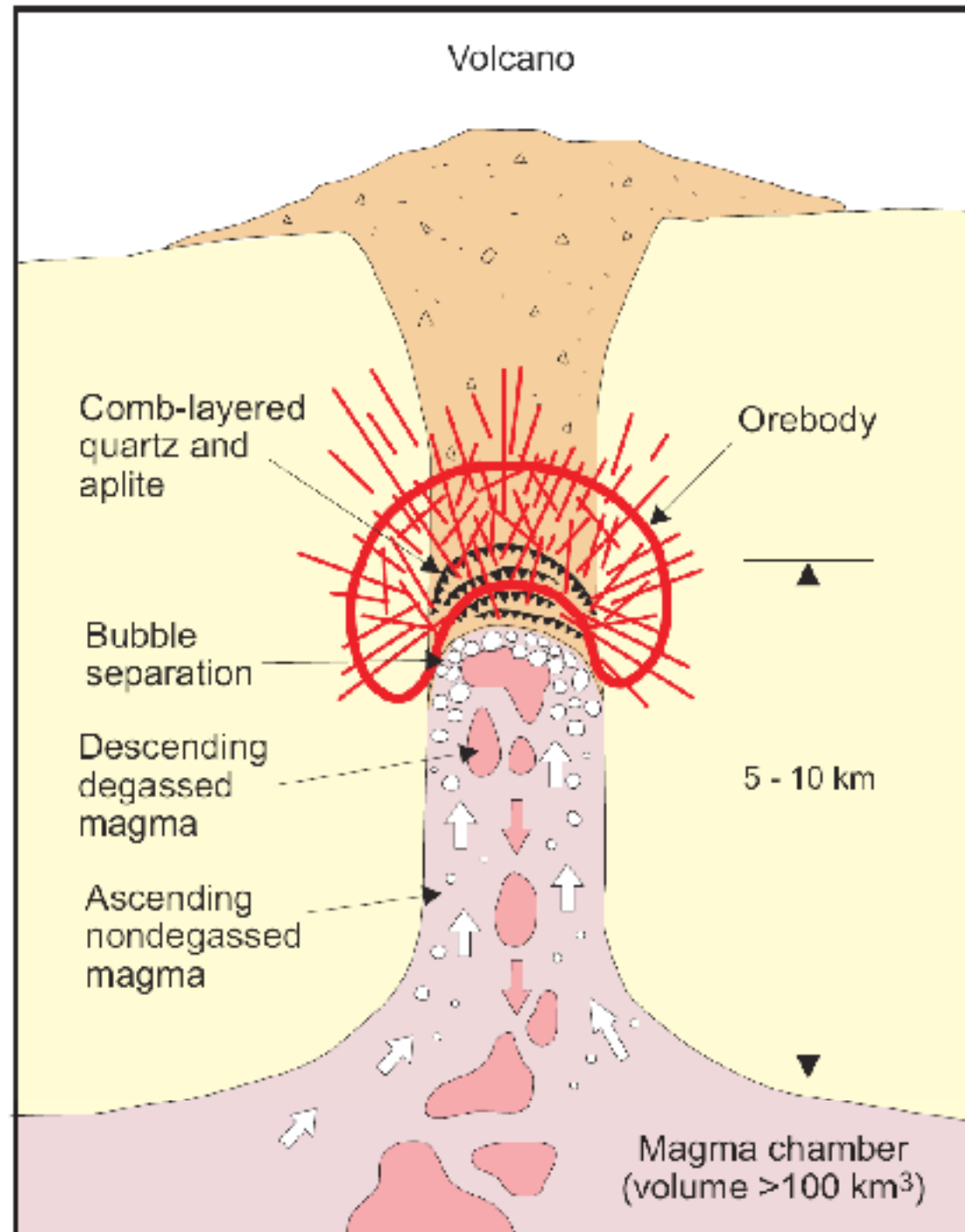
Hi-grade mt-cpy ore, Grasberg



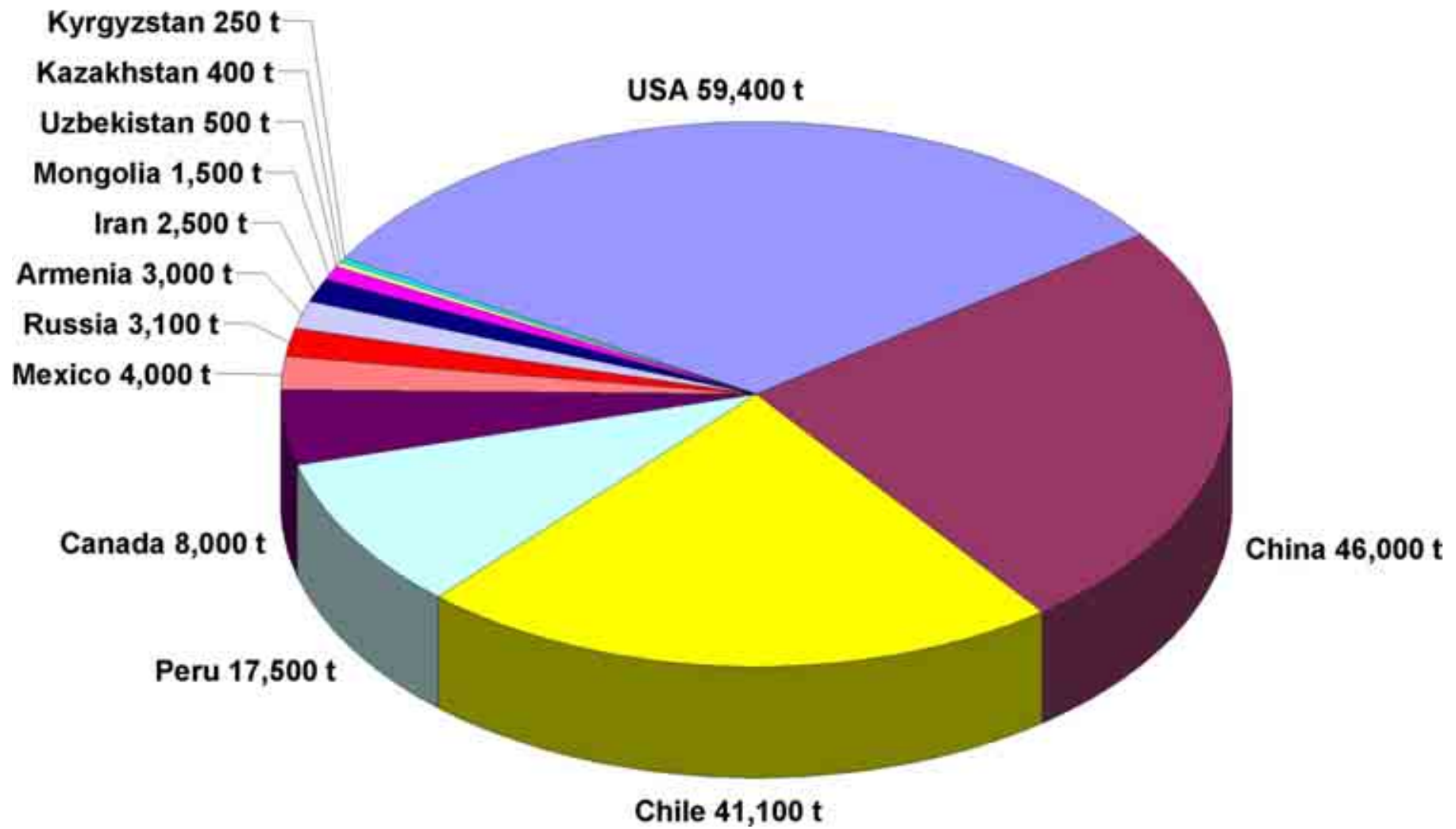
Hi-grade mt-cpy ore, Grasberg

Schematic diagram of a convecting magma that is feeding a small subvolcanic intrusion below a porphyry deposit (modified from Shinohara et al., 1995). Fluid separation from the degassing magma occurs near the top of the magma column, forming pockets of magmatic hydrothermal fluid in which comb-quartz layers grow inward from intrusion margins. Mineralized vein and fracture stockworks form when the fluid pressure exceeds lithostatic pressure and tensile strength of the surrounding rocks.

Sinclair (2007)

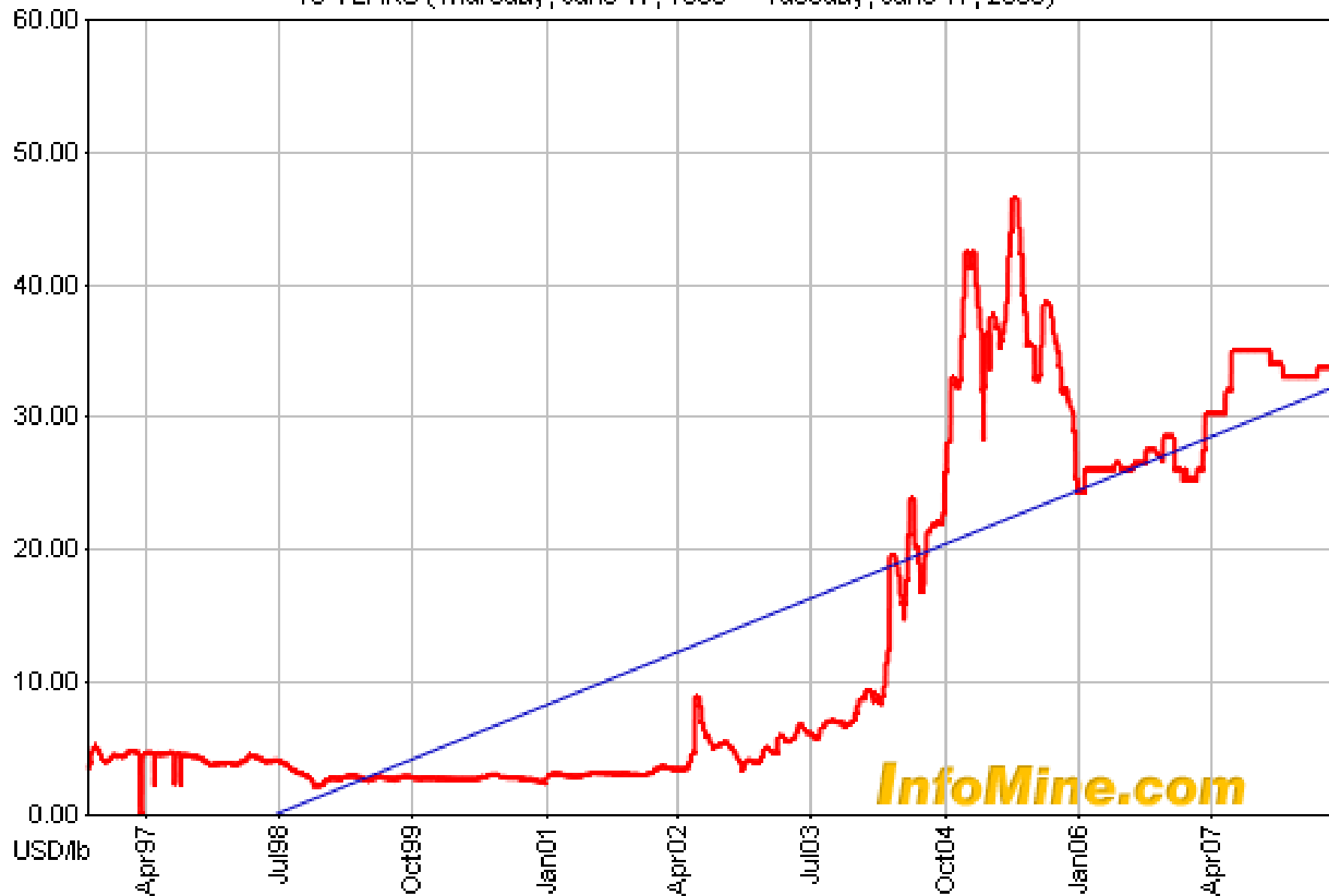


MOLYBDENUM WORLD MINE PRODUCTION 2007 (187,250 t)



Molybdenum (USD/lb)

15 YEARS (Thursday, June 17, 1993 - Tuesday, June 17, 2008)



InfoMine.com

MOLYBDENUM

15 YEARS (Jun 23, 1994 - Jun 22, 2009)



Copper: The spectrum of copper ore deposits

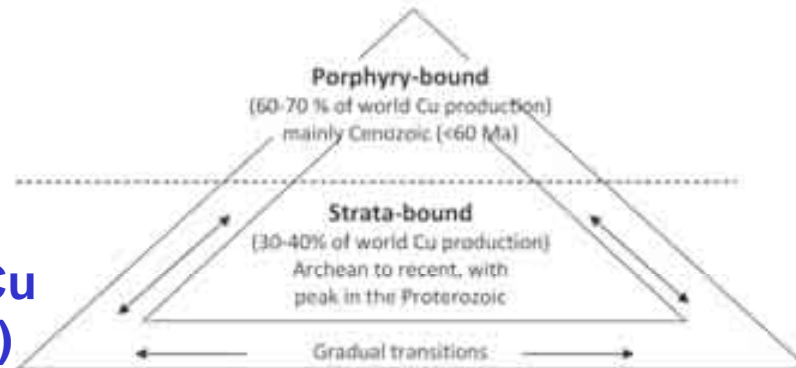
Copper porphyries Cu ± Mo ± Au (Ag, Zn, Pb)

Meteoric-hydrothermal systems with magmatic input: 300-450°C

Subvolcanic environment in active continental margins

Examples:

- Chuquibambata, Escondida, El Teniente (Chile)
- Bingham/Utah (USA)
- Grasberg/Irian Jaya (Papua New Guinea)



1 Gt @ 1-4 % Cu (Ag, Co)

1 Gt @ 0.5-1 % Cu

10-50 Mt @ 1-10 % Cu, 1-10 % Zn, (1-10 % Pb)

Laminated and massive sulfide deposits in clastic sedimentary rocks
Cu-Pb-Zn (± Ag)

Intra-continental sedimentary-diagenetic environment

"Basinal brines": ≤200°C

Examples:

- Kupferschiefer in Central Europe:
 - Mansfeld (Germany),
 - Lubin (Poland)
- Central African Copperbelt:
 - Kamoto (DR Congo)
- Sullivan (Canada)
- Mount Isa (Australia)
- Broken Hill (Australia)
- Rammelsberg and Meggen (Germany)

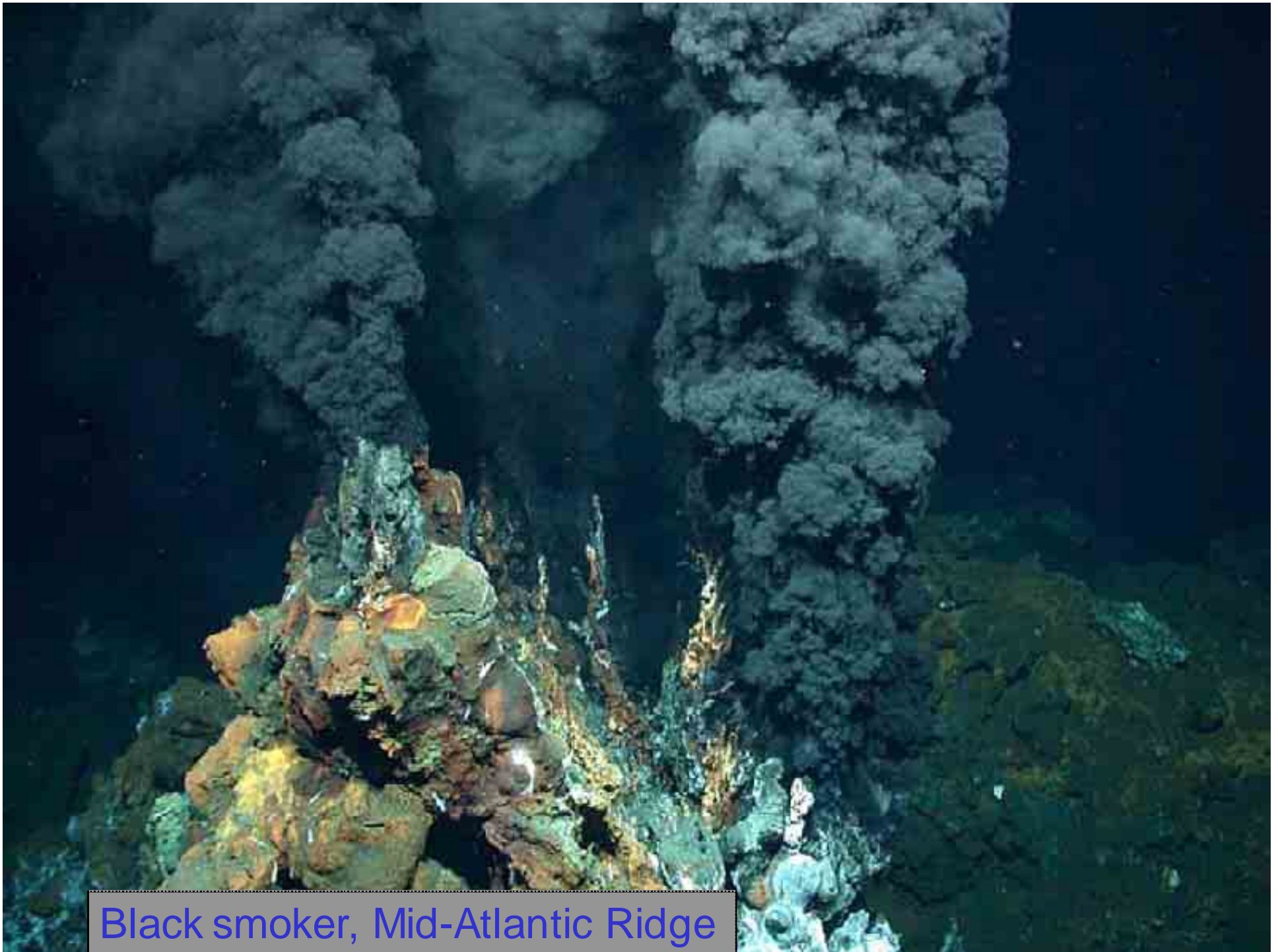
Massive sulfide deposits in volcanic rocks ("volcanogenic-exhalative")
Cu-Zn (± Pb, Au, Ag)

Marine back-arc and oceanic environment

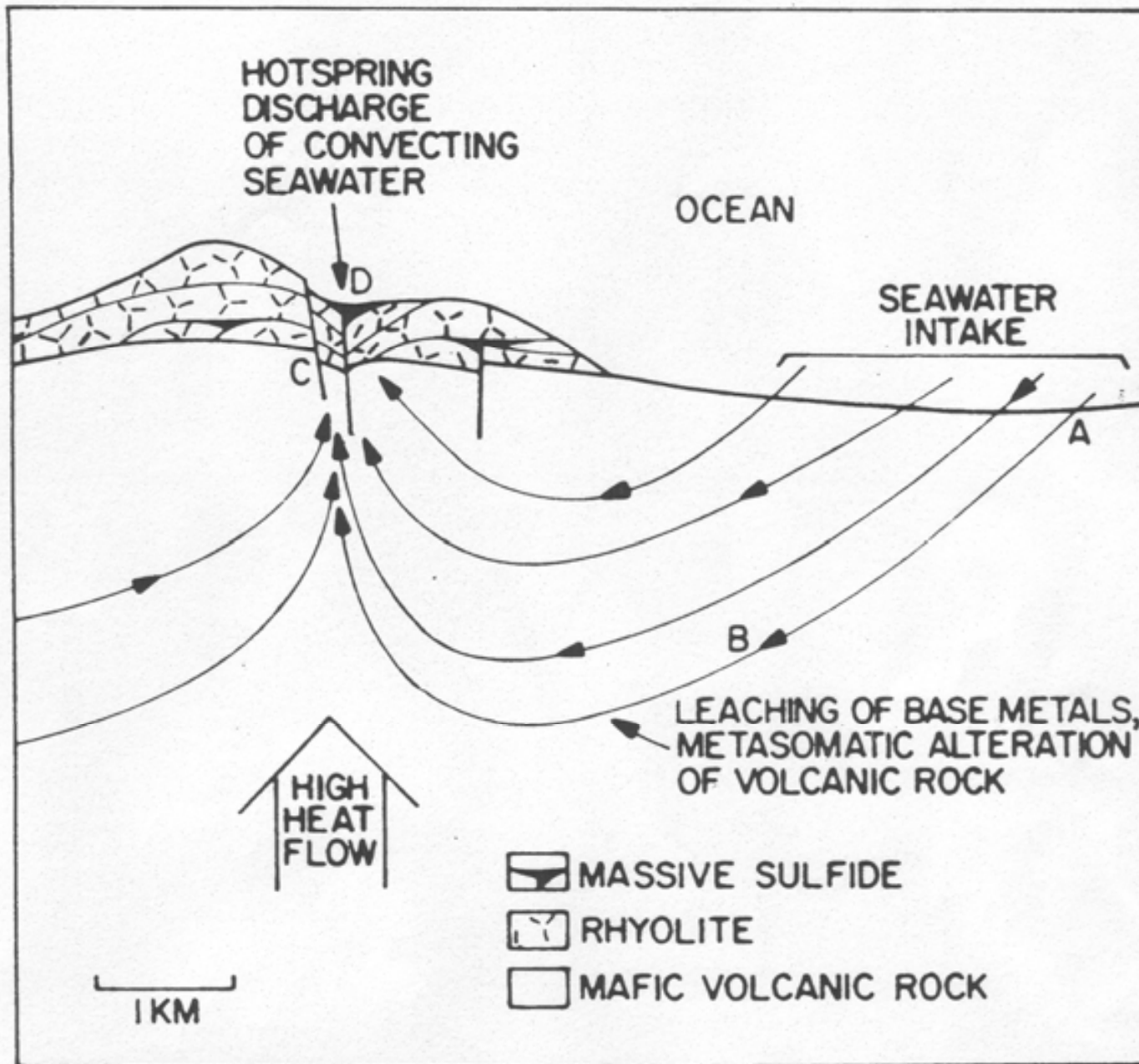
Seawater convection: 200-350°C

Examples:

- Spanish-Portuguese pyrite belt:
 - Huelva Rio Tinto (Spain)
 - Neves Corvo (Portugal)
- Archean Greenstone belts:
 - Kidd Creek, Noranda, Flin Flon (Canada)
- Kuroko district (Japan)
- Troodos-Complex (Cyprus)
- Black smokers (mid-ocean ridges)

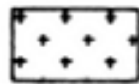


Black smoker, Mid-Atlantic Ridge

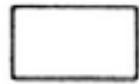


Seawater-
basalt
interaction

Black Smoker Chimney



anhydrite



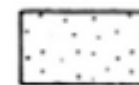
silica+barite



marcasite crust



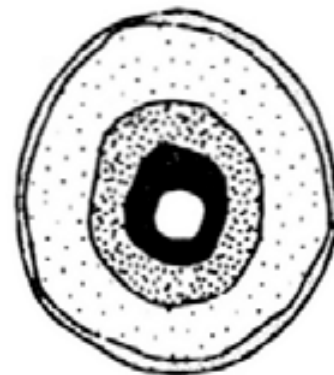
pyrrhotite+pyrite+sphalerite



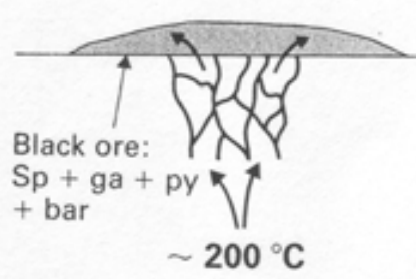
pyrite+sphalerite



chalcopyrite



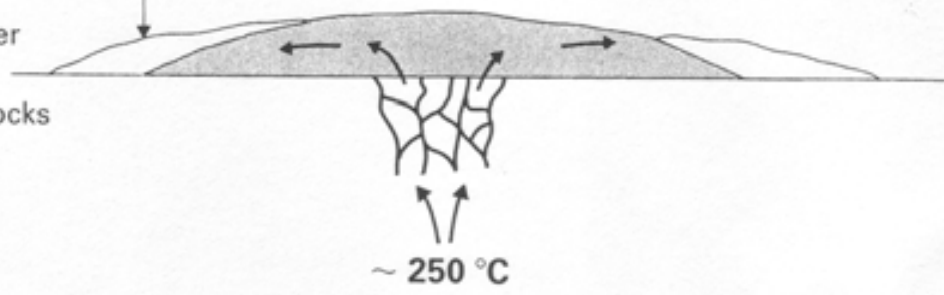
STAGE 1



Sea water
Volcanic rocks

STAGE 2

Ferruginous
chert exhalite



STAGE 3

Yellow ore:
py + cp

Stockwork ore:
py + cp + qz

~ 300 - 350 °C
Cu-rich solutions

(Cu-saturated)

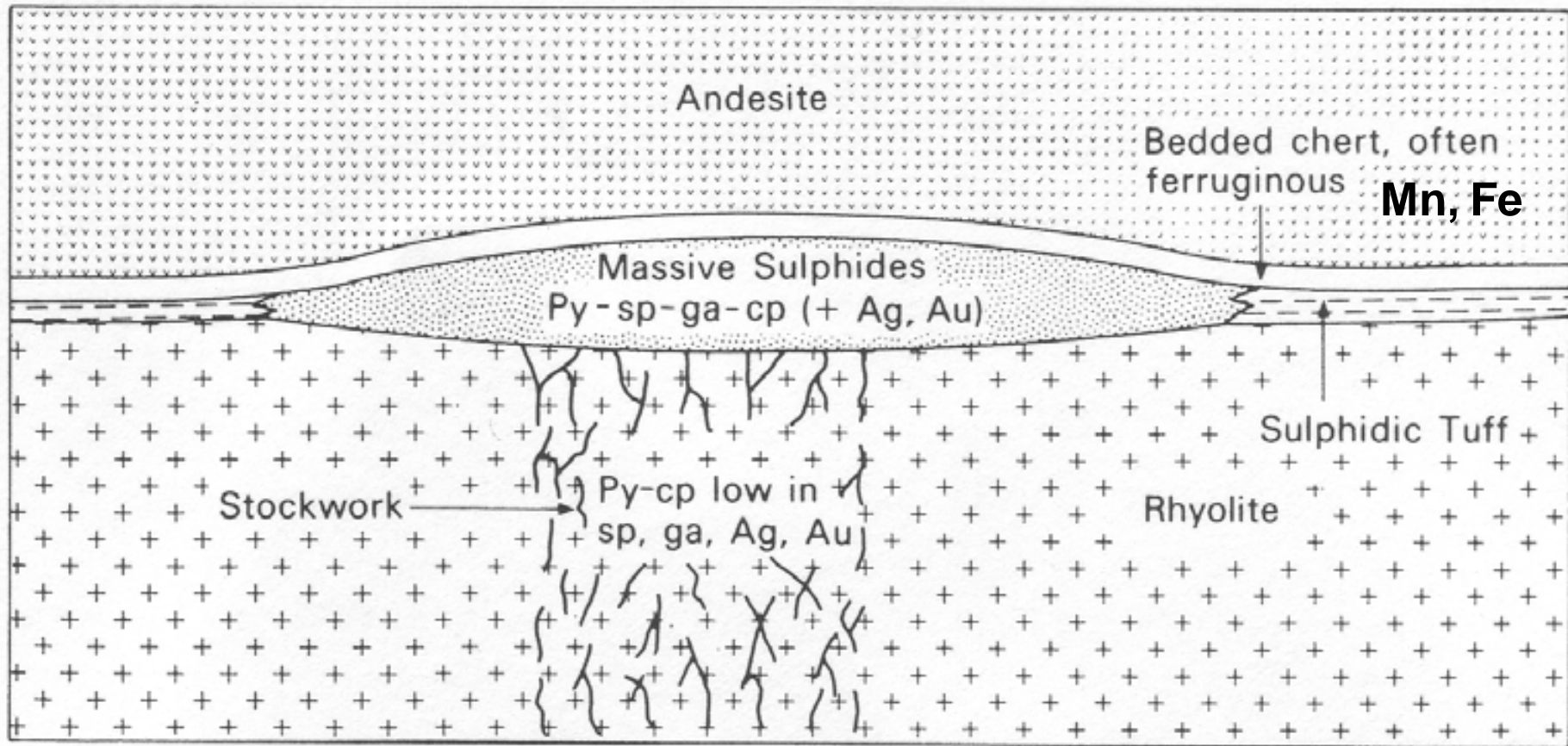
STAGE 4

Pyrite-rich
basal section

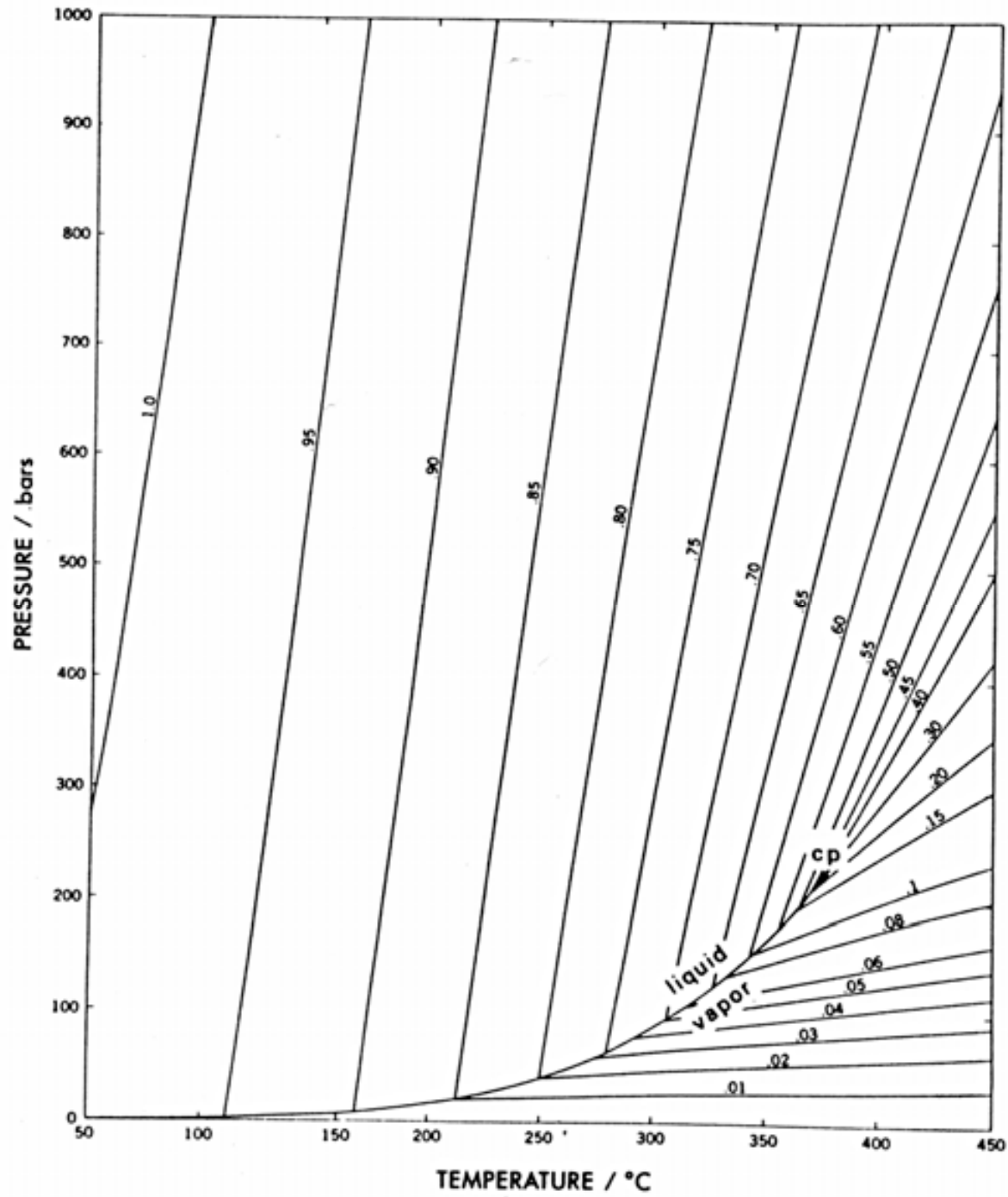
~ 350 - 400 °C
Cu-poor solutions

(Cu-undersaturated)

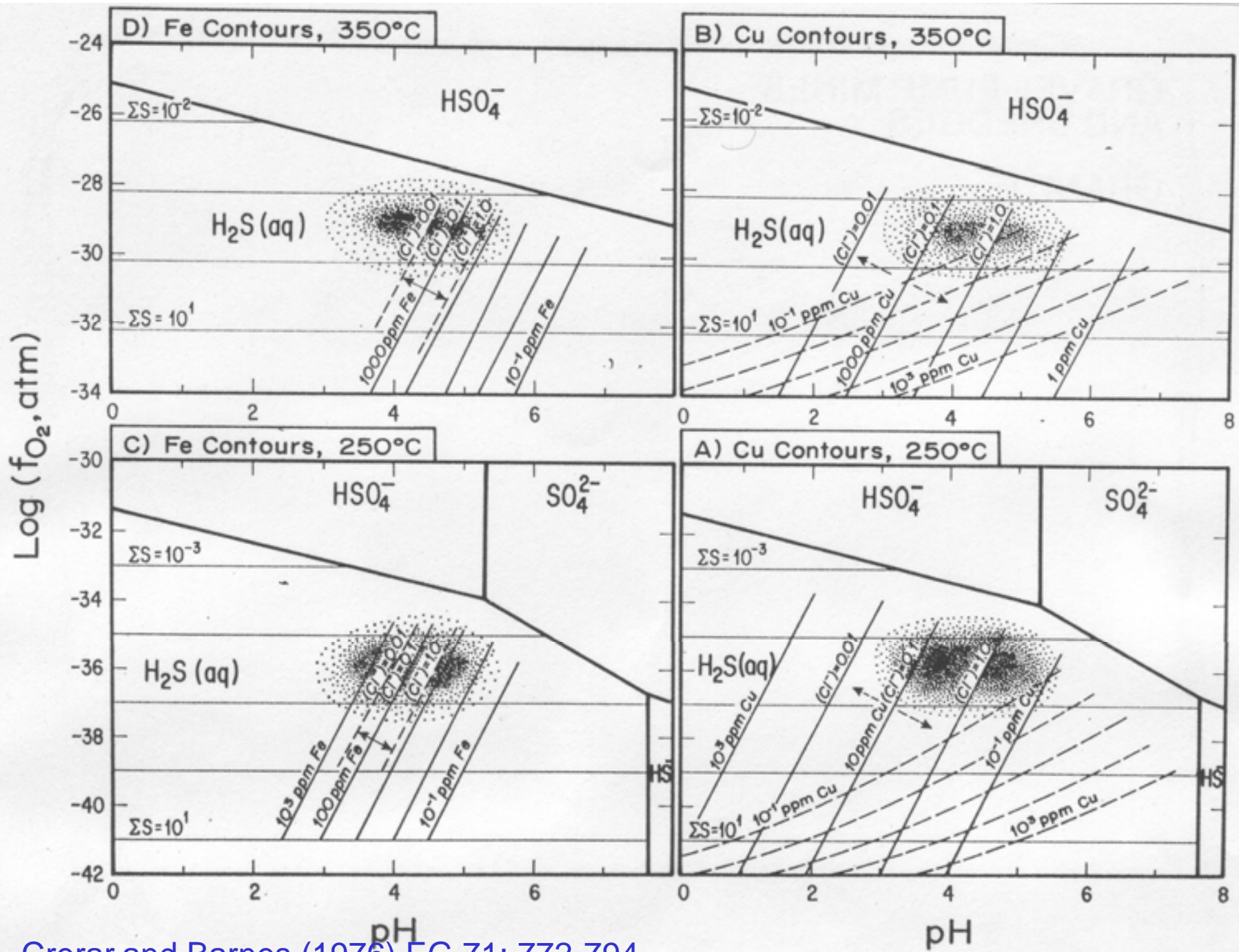
Four stages in the evolution of a volcanic-hosted massive sulfide deposit (Evans 1992: 74)



Idealized cross-section through a volcanic-hosted massive sulfide deposit (Evans 1992: 39)



Water



Crerar and Barnes (1976) EG 71: 772-794



Rio Tinto, Spain



Rio Tinto stockwork



**Rio Tinto
(stockwork/feeder zone)**



Huelva province:
Jamón ibérico



San Miguel (Cu-Au-Ag)



San Miguel (gossan: Au+Ag, massive sulfide: Cu)



San Miguel: Feeder zone/stockwork



Submarine ash-flow tuff



Tharsis



Tharsis



Neves Corvo, Corvo orebody



Neves Corvo, Corvo orebody



Neves Corvo, Corvo orebody



Rio Tinto



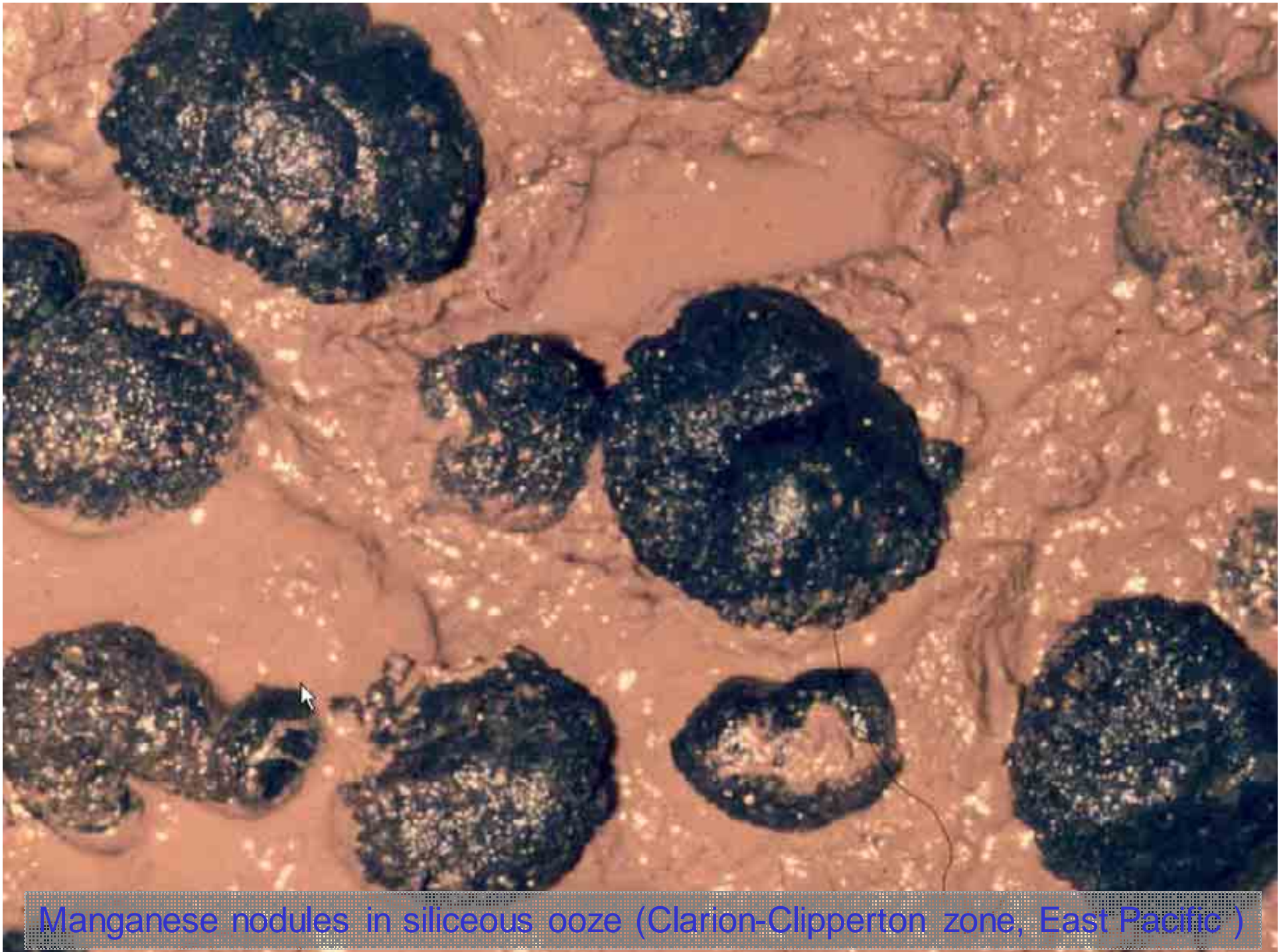
Rio Tinto: feeder/stockwork zone



Rammelsberg

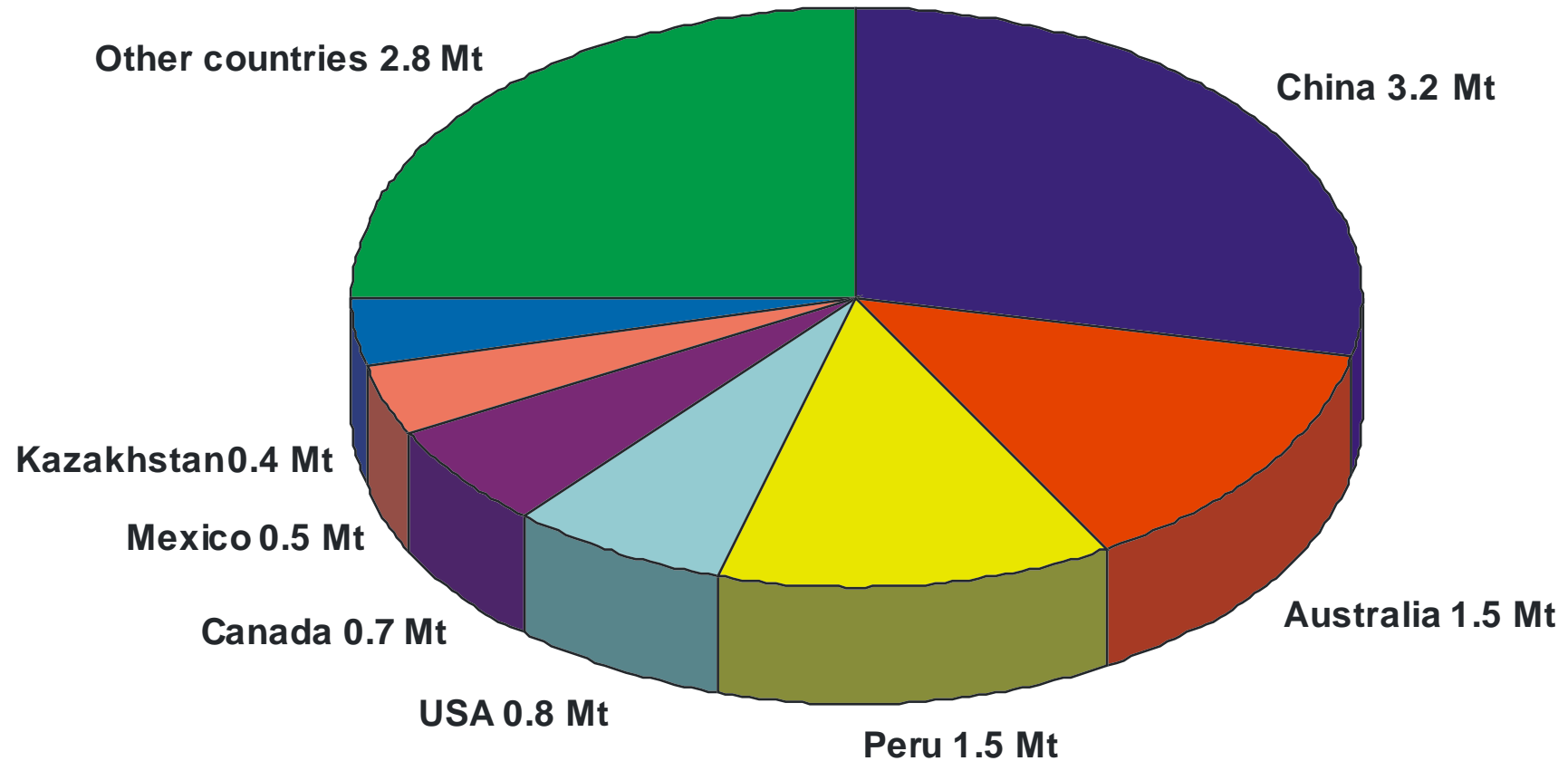


Cobalt-rich Fe-Mn crust on hyaloclastic substrate rock (Central Pacific)



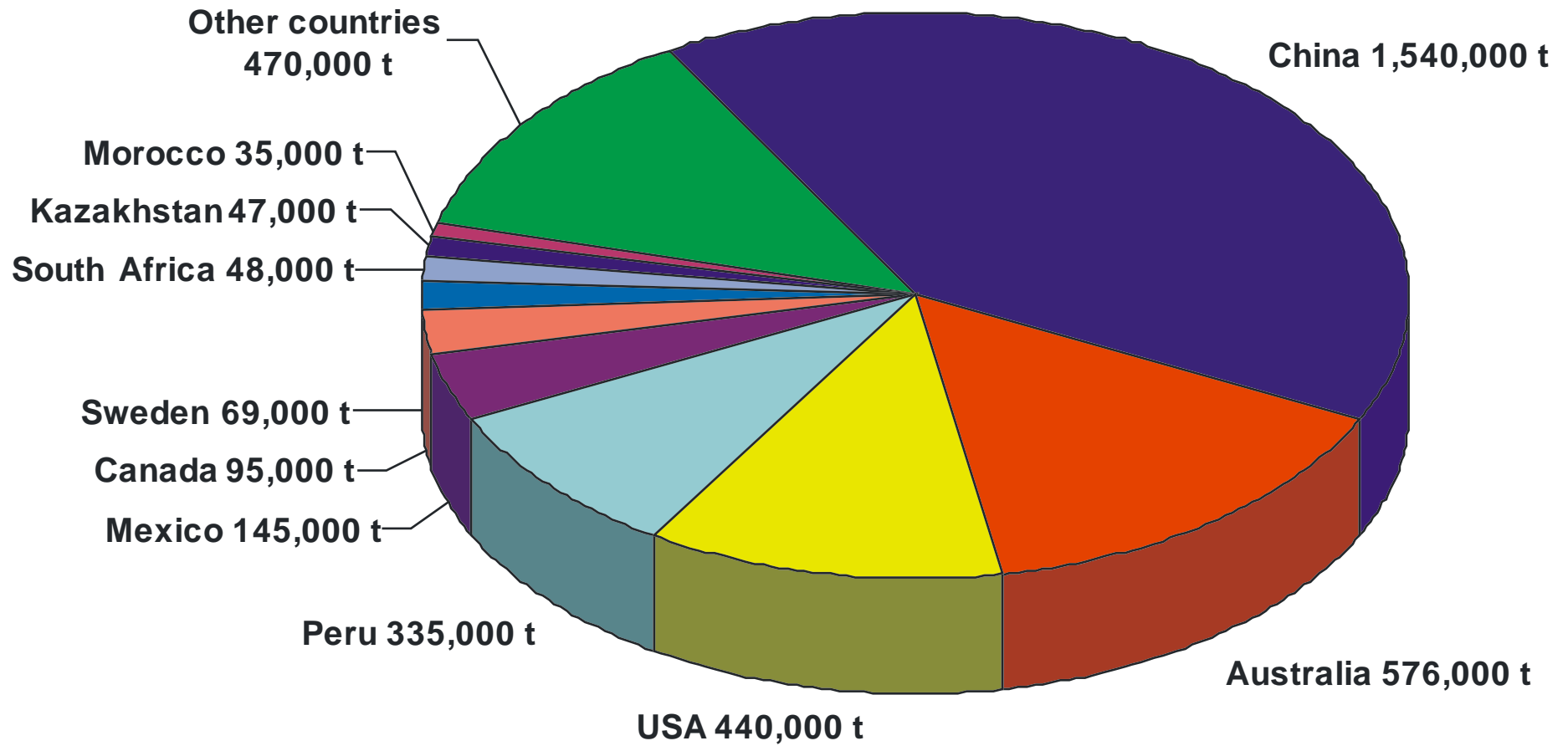
Manganese nodules in siliceous ooze (Clarion-Clipperton zone, East Pacific)

ZINC WORLD MINE PRODUCTION 2008 (11.3 Mt)



Feb 2008: ca 1 USD/lb Zn; Jun 2009: ca 0.7 USD/lb Zn

LEAD WORLD MINE PRODUCTION 2008 (3.8 Mt)



Feb 2008: 1.36 USD/lb Pb; Jun 2009 0.75 USD/lb Pb

LEAD
10 YEARS (Jun 28, 1999 - Jun 27, 2009)



COPPER
10 YEARS (Jun 28, 1999 - Jun 27, 2009)



ZINC
10 YEARS (Jun 28, 1999 - Jun 27, 2009)



COBALT
10 YEARS (Jun 28, 1999 - Jun 27, 2009)

